



Dressrock





Handrock A p.6



Handrock B p.7



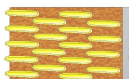
Dressrock. p.8 -12



Blockrock. p.13 - 14



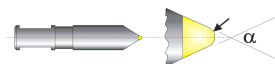
Platerock p.15



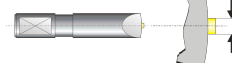
Platerock aiguilles diamant naturel p.16



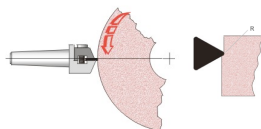
Platerock PCD MCD CVD p.17



Rockform Naturel PCD. p.18 - 19



Rockform CVD MCD. p. 20 - 21



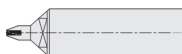
Dirock PCD CVD p. 22 - 23



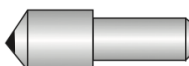
Wheelrock. p.24 - 27



Rockpoint p.29



Rockbar CVD MCD p.30 - 31



Durorock. p. 32



Affiloir / lime p.33



Pate diamant / diamant past p. 34



Pierre Steine Stone p. 35



Paramètres de dressage pour dresseurs multigrains Handrock
Dressing parameters for multigrit Handrock
Parameter für mehrkorn Handrock

Vd = vitesse de dressage (mm/min)
 bd = Largeur effective du diamant (mm)
 n = Vitesse de rotation de la meule (tr/min)
 sd = Avance de dressage par tour de meule (mm/tr)

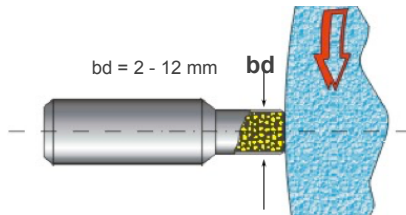
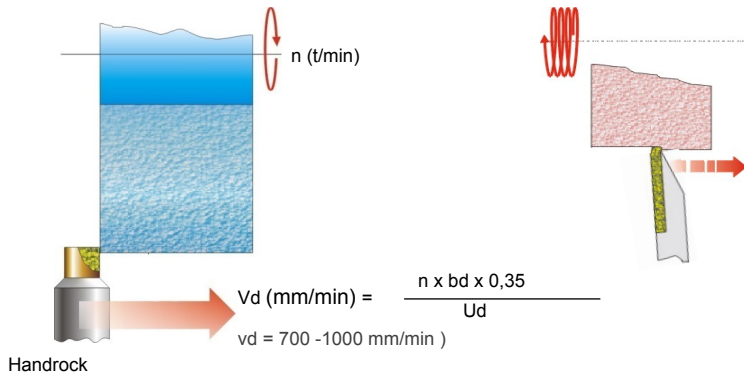
Ud = Degré de recouvrement (chiffre)
 Ud = 2 Ebauche / Grob / Draft
 Ud = 4 Normal
 Ud = 6 Finition / Fein / Finishing
 Ud = 8 Super-finition / Super Fein / super finishing

Vitesse périphérique meule

$$v \text{ (m/sec)} = \frac{D \times \pi \times n}{60 \times 1000}$$

Vitesse de rotation meule

$$n \text{ (t/min)} = \frac{v \times 60 \times 1000}{D \times \pi}$$



Liants pour dresseurs diamant multi grains, Dressrock, Blockrock

Bond for multi grit diamond dressers, Dressrock, Blockrock

Diamant Mehrkorn Abrichter, Dressrock Blockrock



Liant Dressrock Bindung Dressrock Bond Dressrock	Dureté Härte bond Hardeness	Meules Abrasives Keramische Schleifscheiben Abrasives Wheels
<i>H</i>	<i>Standard</i>	<i>Meule Abrasive corindon (blanche rose bleu noir) Keramische Schleifscheiben (Weiss Rosa Blau schwarz) Abrasives Wheels (Pink black Blue)</i>
<i>M</i>	<i>Moyen Medium</i>	<i>Meule Abrasive corindon (blanche rose bleu noir) Keramische Schleifscheiben (Weiss Rosa Blau schwarz) Abrasives Wheels (Pink black Blue)</i>
<i>J</i>	<i>Dur Hart Hard</i>	<i>Meule Abrasive Verte (CSi) & corindon fritté (bleu) Keramische Schleifscheiben Grün (CSi) & Sinterkorund (Blau) Abrasives Wheels with green (GC) Sintered (blue)</i>
<i>W</i>	<i>Très dur Sehr Hart Very hard</i>	<i>special application</i>
<i>NW</i>	<i>Très Très Dur Sehr Sehr Hart Very very hard</i>	<i>Pour Platrock très dur tient bien les angles Für Platrock Ecke bleibt sehr gut For Platrock stay good the corner</i>



Handrock A

Dresseurs à main diamant multi grains

Hand diamond multi grit Dressers

Hand diamant Mehrkorn Abrichter



Art. No	D l1 L	Diamant♦	Grains Grit Körnung ♦	Prix
HDA D3 G		G	36-46	
HDA D3 MG	d = 3	MG	46-60	
HDA D3 M	l1 = 10	M	60-100	
HDA D3 F	L = 50	F	120 - 320	
HDA D3 FF		FF	220 -500	
HDA D4 G		G	36-46	
HDA D4 MG	d = 4	MG	46-60	
HDA D4 M	l1 = 10	M	60-100	
HDA D4 F	L = 50	F	120 - 320	
HDA D4 FF		FF	220 -500	
HDA D5 G		G	36-46	
HDA D5 MG	d = 5	MG	46-60	
HDA D5 M	l1 = 10	M	60-100	
HDA D5 F	L = 50	F	120 - 320	
HDA D5 FF		FF	220 -500	
HDA D6 G		G	36-46	
HDA D6 MG	d = 6	MG	46-60	
HDA D6 M	l1 = 10	M	60-100	
HDA D6 F	L = 50	F	120 - 320	
HDA D6 FF		FF	220 -500	
HDA D8 G		G	36-46	
HDA D8 MG	d = 8	MG	46-60	
HDA D8 M	l1 = 10	M	60-100	
HDA D8 F	L = 50	F	120 - 320	
HDA D8 FF		FF	220 -500	

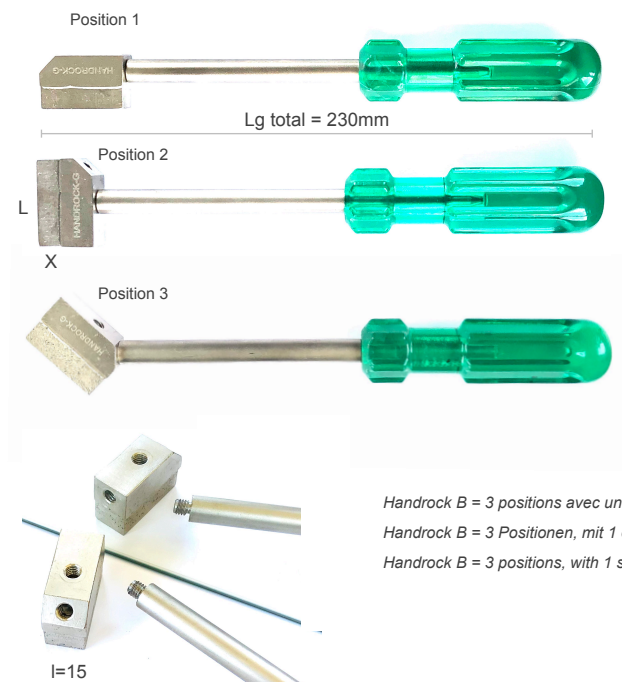


Handrock B

Dresseurs à main diamant multi grains 3 positions

Hand diamond multi grit Dressers 3 möglichkeit

Hand diamant Mehrkorn Abrichter 3 positionen



Handrock B = 3 positions avec un seul block diamant

Handrock B = 3 Positionen, mit 1 einzelnen Diamantblock

Handrock B = 3 positions, with 1 single block of diamond

Art. No	L I X	Diamant◆	Grains Grit Körnung ◆	Prix
HDB G		G	36-46	
HDB MG		MG	46-60	
HDB M	L=35 I=15 X=10	M	60-100	
HDB F		F	120 - 320	
HDB FF		FF	220 -500	

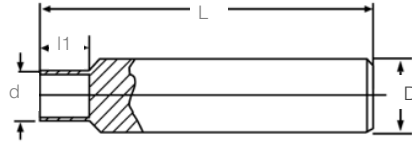


Dressrock

Dresseurs diamant multi grains

Multigrittdiamond dressers

Diamant Mehrkornabrichstifte



Attachement
Körper / body



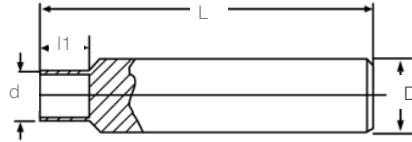
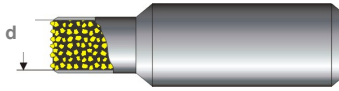
No article Liant / bond (standard)	No article Liant / bindung M	No article Liant / bindung J	Ref.	Ø	d	l1	L	D	Diamant	Grains Grit Körnung	Ø meules Scheiben wheels	
DR 2G H 8	DR 2G M 8	DR 2G J 8	Dressrock	2G	2	6	50	8	G	36-46		
DR 2MG H 8	DR 2MG M 8	DR 2MG J 8	Dressrock	2MG	2	6	50	8	MG	46-60		
DR 2M H 8	DR 2M M 8	DR 2M J 8	Dressrock	2M	2	6	50	8	M	60-10C		
DR 2F H 8	DR 2F M 8	DR 2F J 8	Dressrock	2F	2	6	50	8	F	120 - 32J		
DR 2FF H 8	DR 2FF M 8	DR 2FF J 8	Dressrock	2FF	2	6	50	8	FF	220 - 500	< = Ø 30mm	
DR 2FFF H 8	DR 2FFF M 8	DR 2FFF J 8	Dressrock	2FFF	2	6	50	8	FFF	500 & +		
DR 3G H 8	DR 3G M 8	DR 3G J 8	Dressrock	3G	3	10	50	8	G	36-46		
DR 3MG H 8	DR 3MG M 8	DR 3MG J 8	Dressrock	3MG	3	10	50	8	MG	46-60		
DR 3M H 8	DR 3M M 8	DR 3M J 8	Dressrock	3M	3	10	50	8	M	60-10C		
DR 3F H 8	DR 3F M 8	DR 3F J 8	Dressrock	3F	3	10	50	8	F	120 - 32J		
DR 3FF H 8	DR 3FF M 8	DR 3FF J 8	Dressrock	3FF	3	10	50	8	FF	220 - 500	< = Ø 100mm	
DR 3FFF H 8	DR 3FFF M 8	DR 3FFF J 8	Dressrock	3FFF	3	10	50	8	FFF	500 & +		
DR 4G H 8	DR 4G M 8	DR 4G J 8	Dressrock	4G	4	10	50	8	G	36-46		
DR 4MG H 8	DR 4MG M 8	DR 4MG J 8	Dressrock	4MG	4	10	50	8	MG	46-60		
DR 4M H 8	DR 4M M 8	DR 4M J 8	Dressrock	4M	4	10	50	8	M	60-10C		
DR 4F H 8	DR 4F M 8	DR 4F J 8	Dressrock	4F	4	10	50	8	F	120 - 320		
DR 4FF H 8	DR 4FF M 8	DR 4FF J 8	Dressrock	4FF	4	10	50	8	FF	220 - 500	< = Ø 300mm	
DR 4FFF H 8	DR 4FFF M 8	DR 4FFF J 8	Dressrock	4FFF	4	10	50	8	FFF	500 & +		
DR 5G H 8	DR 5G M 8	DR 5G J 8	Dressrock	5G	5	10	50	8	G	36-46		
DR 5MG H 8	DR 5MG M 8	DR 5MG J 8	Dressrock	5MG	5	10	50	8	MG	46-60		
DR 5M H 8	DR 5M M 8	DR 5M J 8	Dressrock	5M	5	10	50	8	M	60-10C		
DR 5F H 8	DR 5F M 8	DR 5F J 8	Dressrock	5F	5	10	50	8	F	120 - 32J		
DR 5FF H 8	DR 5FF M 8	DR 5FF J 8	Dressrock	5FF	5	10	50	8	FF	220 - 500	< = Ø 450mm	
DR 5FFF H 8	DR 5FFF M 8	DR 5FFF J 8	Dressrock	5FFF	5	10	50	8	FFF	500 & +		
DR 6G H 8	DR 6G M 8	DR 6G J 8	Dressrock	6G	6	10	50	8	G	36-46		
DR 6MG H 8	DR 6MG M 8	DR 6MG J 8	Dressrock	6MG	6	10	50	8	MG	46-60		
DR 6M H 8	DR 6M M 8	DR 6M J 8	Dressrock	6M	6	10	50	8	M	60-10C		
DR 6F H 8	DR 6F M 8	DR 6F J 8	Dressrock	6F	6	10	50	8	F	120 - 320		
DR 6FF H 8	DR 6FF M 8	DR 6FF J 8	Dressrock	6FF	6	10	50	8	FF	220 - 500	< = Ø 600mm	
DR 6FFF H 8	DR 6FFF M 8	DR 6FFF J 8	Dressrock	6FFF	6	10	50	8	FFF	500 & +		
DR 8G H 8	DR 8G M 8	DR 8G J 8	Dressrock	8G	8	10	50	8	G	36-46		
DR 8MG H 8	DR 8MG M 8	DR 8MG J 8	Dressrock	8MG	8	10	50	8	MG	46-60		
DR 8M H 8	DR 8M M 8	DR 8M J 8	Dressrock	8M	8	10	50	8	M	60-10C		
DR 8F H 8	DR 8F M 8	DR 8F J 8	Dressrock	8F	8	10	50	8	F	120 - 320		
DR 8FF H 8	DR 8FF M 8	DR 8FF J 8	Dressrock	8FF	8	10	50	8	FF	220 - 500	< = Ø 600mm	

Dressrock

Dresseurs diamant multi grains

Multigrittdiamond dressers

Diamant Mehrkornabrichstifte



Attachement
Körper / body



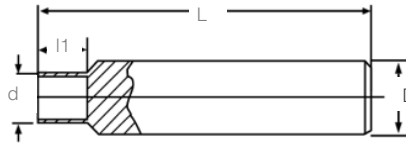
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DR 2G H 10	DR 2G M 10	DR 2G J 10	Dressrock	2G	2	6	50	10	G	36-46		
DR 2MG H 10	DR 2MG M 10	DR 2MG J 10	Dressrock	2MG	2	6	50	10	MG	46-60		
DR 2M H 10	DR 2M M 10	DR 2M J 10	Dressrock	2M	2	6	50	10	M	60-100		
DR 2F H 10	DR 2F M 10	DR 2F J 10	Dressrock	2F	2	6	50	10	F	120 - 320		
DR 2FF H 10	DR 2FF M 10	DR 2FF J 10	Dressrock	2FF	2	6	50	10	FF	220 -500	< = Ø 30mm	
DR 2FFF H 10	DR 2FFF M 10	DR 2FFF J 10	Dressrock	2FFF	2	6	50	10	FFF	500 & +		
DR 3G H 10	DR 3G M 10	DR 3G J 10	Dressrock	3G	3	10	50	10	G	36-46		
DR 3MG H 10	DR 3MG M 10	DR 3MG J 10	Dressrock	3MG	3	10	50	10	MG	46-60		
DR 3M H 10	DR 3M M 10	DR 3M J 10	Dressrock	3M	3	10	50	10	M	60-100		
DR 3F H 10	DR 3F M 10	DR 3F J 10	Dressrock	3F	3	10	50	10	F	120 - 320		
DR 3FF H 10	DR 3FF M 10	DR 3FF J 10	Dressrock	3FF	3	10	50	10	FF	220 -500	< = Ø 100mm	
DR 3FFF H 10	DR 3FFF M 10	DR 3FFF J 10	Dressrock	3FFF	3	10	50	10	FFF	500 & +		
DR 4G H 10	DR 4G M 10	DR 4G J 10	Dressrock	4G	4	10	50	10	G	36-46		
DR 4MG H 10	DR 4MG M 10	DR 4MG J 10	Dressrock	4MG	4	10	50	10	MG	46-60		
DR 4M H 10	DR 4M M 10	DR 4M J 10	Dressrock	4M	4	10	50	10	M	60-100		
DR 4F H 10	DR 4F M 10	DR 4F J 10	Dressrock	4F	4	10	50	10	F	120 - 320		
DR 4FF H 10	DR 4FF M 10	DR 4FF J 10	Dressrock	4FF	4	10	50	10	FF	220 -500	< = Ø 300mm	
DR 4FFF H 10	DR 4FFF M 10	DR 4FFF J 10	Dressrock	4FFF	4	10	50	10	FFF	500 & +		
DR 5G H 10	DR 5G M 10	DR 5G J 10	Dressrock	5G	5	10	50	10	G	36-46		
DR 5MG H 10	DR 5MG M 10	DR 5MG J 10	Dressrock	5MG	5	10	50	10	MG	46-60		
DR 5M H 10	DR 5M M 10	DR 5M J 10	Dressrock	5M	5	10	50	10	M	60-100		
DR 5F H 10	DR 5F M 10	DR 5F J 10	Dressrock	5F	5	10	50	10	F	120 - 320		
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DR 6MG H 10	DR 6MG M 10	DR 6MG J 10	Dressrock	6MG	6	10	50	10	MG	46-60		
DR 6M H 10	DR 6M M 10	DR 6M J 10	Dressrock	6M	6	10	50	10	M	60-100		
DR 6F H 10	DR 6F M 10	DR 6F J 10	Dressrock	6F	6	10	50	10	F	120 - 320		
DR 6FF H 10	DR 6FF M 10	DR 6FF J 10	Dressrock	6FF	6	10	50	10	FF	220 -500	< = Ø 600mm	
DR 6FFF H 10	DR 6FFF M 10	DR 6FFF J 10	Dressrock	6FFF	6	10	50	10	FFF	500 & +		
DR 8G H 10	DR 8G M 10	DR 8G J 10	Dressrock	8G	8	10	50	10	G	36-46		
DR 8MG H 10	DR 8MG M 10	DR 8MG J 10	Dressrock	8MG	8	10	50	10	MG	46-60		
DR 8M H 10	DR 8M M 10	DR 8M J 10	Dressrock	8M	8	10	50	10	M	60-100		
DR 8F H 10	DR 8F M 10	DR 8F J 10	Dressrock	8F	8	10	50	10	F	120 - 320		
DR 8FF H 10	DR 8FF M 10	DR 8FF J 10	Dressrock	8FF	8	10	50	10	FF	220 -500	< = Ø 600mm	

Dressrock

Dresseurs diamant multi grains

Multigrittediamond dressers

Diamant Mehrkornabrishtifte

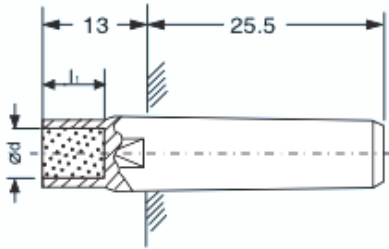


Attachement
Körper / body



No article Liant / bond (standard)	H	No article Liant / binding M	No article Liant / binding J	Ref.	Ø	d	l1	L	D	Diamant	Grains Grit Körnung	Ø meules Scheiben wheels		
DR 2G H 12		DR 2G M 12	DR 2G J 12	Dressrock	2G	2	6	50	12	G	36-46			
DR 2MG H 12		DR 2MG M 12	DR 2MG J 12	Dressrock	2MG	2	6	50	12	MG	46-60			
DR 2M H 12		DR 2M M 12	DR 2M J 12	Dressrock	2M	2	6	50	12	M	60-100			
DR 2F H 12		DR 2F M 12	DR 2F J 12	Dressrock	2F	2	6	50	12	F	120 - 320			
DR 2FF H 12		DR 2FF M 12	DR 2FF J 12	Dressrock	2FF	2	6	50	12	FF	220 -500	< = Ø 30mm		
DR 2FFF H 12		DR 2FFF M 12	DR 2FFF J 12	Dressrock	2FFF	2	6	50	12	FFF	500 & +			
DR 3G H 12		DR 3G M 12	DR 3G J 12	Dressrock	3G	3	10	50	12	G	36-46			
DR 3MG H 12		DR 3MG M 12	DR 3MG J 12	Dressrock	3MG	3	10	50	12	MG	46-60			
DR 3M H 12		DR 3M M 12	DR 3M J 12	Dressrock	3M	3	10	50	12	M	60-100			
DR 3F H 12		DR 3F M 12	DR 3F J 12	Dressrock	3F	3	10	50	12	F	120 - 320			
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DR 4MG H 12		DR 4MG M 12	DR 4MG J 12	Dressrock	4MG	4	10	50	12	MG	46-60			
DR 4M H 12		DR 4M M 12	DR 4M J 12	Dressrock	4M	4	10	50	12	M	60-100			
DR 4F H 12		DR 4F M 12	DR 4F J 12	Dressrock	4F	4	10	50	12	F	120 - 320			
DR 4FF H 12		DR 4FF M 12	DR 4FF J 12	Dressrock	4FF	4	10	50	12	FF	220 -500	< = Ø 300mm		
DR 4FFF H 12		DR 4FFF M 12	DR 4FFF J 12	Dressrock	4FFF	4	10	50	12	FFF	500 & +			
DR 5G H 12		DR 5G M 12	DR 5G J 12	Dressrock	5G	5	10	50	12	G	36-46			
DR 5MG H 12		DR 5MG M 12	DR 5MG J 12	Dressrock	5MG	5	10	50	12	MG	46-60			
DR 5M H 12		DR 5M M 12	DR 5M J 12	Dressrock	5M	5	10	50	12	M	60-100			
DR 5F H 12		DR 5F M 12	DR 5F J 12	Dressrock	5F	5	10	50	12	F	120 - 320			
DR 5FF H 12		DR 5FF M 12	DR 5FF J 12	Dressrock	5FF	5	10	50	12	FF	220 -500	< = Ø 450mm		
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DR 6G H 12		DR 6G M 12	DR 6G J 12	Dressrock	6G	6	10	50	12	G	36-46			
DR 6MG H 12		DR 6MG M 12	DR 6MG J 12	Dressrock	6MG	6	10	50	12	MG	46-60			
DR 6M H 12		DR 6M M 12	DR 6M J 12	Dressrock	6M	6	10	50	12	M	60-100			
DR 6F H 12		DR 6F M 12	DR 6F J 12	Dressrock	6F	6	10	50	12	F	120 - 320			
DR 6FF H 12		DR 6FF M 12	DR 6FF J 12	Dressrock	6FF	6	10	50	12	FF	220 -500	< = Ø 600mm		
DR 6FFF H 12		DR 6FFF M 12	DR 6FFF J 12	Dressrock	6FFF	6	10	50	12	FFF	500 & +			
DR 8G H 12		DR 8G M 12	DR 8G J 12	Dressrock	8G	8	10	50	12	G	36-46			
DR 8MG H 12		DR 8MG M 12	DR 8MG J 12	Dressrock	8MG	8	10	50	12	MG	46-60			
DR 8M H 12		DR 8M M 12	DR 8M J 12	Dressrock	8M	8	10	50	12	M	60-100			
DR 8F H 12		DR 8F M 12	DR 8F J 12	Dressrock	8F	8	10	50	12	F	120 - 320			
DR 8FF H 12		DR 8FF M 12	DR 8FF J 12	Dressrock	8FF	8	10	50	12	FF	220 -500	< = Ø 600mm		

Dressrock



Dresseurs diamant multi grains
Multigrittediamond dressers
Diamant Mehrkornabrichstifte

Attachement
Körper / body

Morse 0



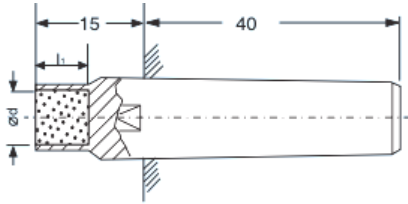
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DR 2MG H CM0	DR 2MG M CM0	DR 2MG J CM0	Dressrock	2MG					MG	46-60		
DR 2M H CM0	DR 2M M CM0	DR 2M J CM0	Dressrock	2M					M	60-100		
DR 2F H CM0	DR 2F M CM0	DR 2F J CM0	Dressrock	2F	2	6	50	CM0	F	120 - 320		
DR 2FF H CM0	DR 2FF M CM0	DR 2FF J CM0	Dressrock	2FF					FF	220 - 500	< = Ø 30mm	
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DR 3MG H CM0	DR 3MG M CM0	DR 3MG J CM0	Dressrock	3MG					MG	46-60		
DR 3M H CM0	DR 3M M CM0	DR 3M J CM0	Dressrock	3M	3	10	50	CM0	M	60-100		
DR 3F H CM0	DR 3F M CM0	DR 3F J CM0	Dressrock	3F					F	120 - 320		
DR 3FF H CM0	DR 3FF M CM0	DR 3FF J CM0	Dressrock	3FF					FF	220 - 500	< = Ø 100mm	
DR 3FFF H CM0	DR 3FFF M CM0	DR 3FFF J CM0	Dressrock	3FFF					FFF	500 & +		
DR 4G H CM0	DR 4G M CM0	DR 4G J CM0	Dressrock	4G					G	36-46		
DR 4MG H CM0	DR 4MG M CM0	DR 4MG J CM0	Dressrock	4MG					MG	46-60		
DR 4M H CM0	DR 4M M CM0	DR 4M J CM0	Dressrock	4M	4	10	50	CM0	M	60-100		
DR 4F H CM0	DR 4F M CM0	DR 4F J CM0	Dressrock	4F					F	120 - 320		
DR 4FF H CM0	DR 4FF M CM0	DR 4FF J CM0	Dressrock	4FF					FF	220 - 500	< = Ø 300mm	
DR 4FFF H CM0	DR 4FFF M CM0	DR 4FFF J CM0	Dressrock	4FFF					FFF	500 & +		
DR 5G H CM0	DR 5G M CM0	DR 5G J CM0	Dressrock	5G					G	36-46		
DR 5MG H CM0	DR 5MG M CM0	DR 5MG J CM0	Dressrock	5MG					MG	46-60		
DR 5M H CM0	DR 5M M CM0	DR 5M J CM0	Dressrock	5M	5	10	50	CM0	M	60-100		
DR 5F H CM0	DR 5F M CM0	DR 5F J CM0	Dressrock	5F					F	120 - 320		
DR 5FF H CM0	DR 5FF M CM0	DR 5FF J CM0	Dressrock	5FF					FF	220 - 500	< = Ø 450mm	
DR 5FFF H CM0	DR 5FFF M CM0	DR 5FFF J CM0	Dressrock	5FFF					FFF	500 & +		
DR 6G H CM0	DR 6G M CM0	DR 6G J CM0	Dressrock	6G					G	36-46		
DR 6MG H CM0	DR 6MG M CM0	DR 6MG J CM0	Dressrock	6MG					MG	46-60		
DR 6M H CM0	DR 6M M CM0	DR 6M J CM0	Dressrock	6M	6	10	50	CM0	M	60-100		
DR 6F H CM0	DR 6F M CM0	DR 6F J CM0	Dressrock	6F					F	120 - 320		
DR 6FF H CM0	DR 6FF M CM0	DR 6FF J CM0	Dressrock	6FF					FF	220 - 500	< = Ø 600mm	
DR 6FFF H CM0	DR 6FFF M CM0	DR 6FFF J CM0	Dressrock	6FFF					FFF	500 & +		
DR 8G H CM0	DR 8G M CM0	DR 8G J CM0	Dressrock	8G					G	36-46		
DR 8MG H CM0	DR 8MG M CM0	DR 8MG J CM0	Dressrock	8MG					MG	46-60		
DR 8M H CM0	DR 8M M CM0	DR 8M J CM0	Dressrock	8M	8	10	50	CM0	M	60-100		
DR 8F H CM0	DR 8F M CM0	DR 8F J CM0	Dressrock	8F					F	120 - 320		
DR 8FF H CM0	DR 8FF M CM0	DR 8FF J CM0	Dressrock	8FF					FF	220 - 500	< = Ø 600mm	

Dressrock

Dresseurs diamant multi grains

Multigrittediamond dressers

Diamant Mehrkornabristifte



Attachement
Körper / body

Morse 1



No article Liant / bond H (standard)	No article Liant / binding M	No article Liant / binding J	Ref.	Ø	d	l	L	D	Diam ant	Grains Grit Körnung	Ø meules Scheiben wheels		
DR 2G H CM1	DR 2G M CM1	DR 2G J CM1	Dressrock	2G					G	36-46			
DR 2MG H CM1	DR 2MG M CM1	DR 2MG J CM1	Dressrock	2MG					MG	46-60			
DR 2M H CM1	DR 2M M CM1	DR 2M J CM1	Dressrock	2M					M	60-100			
DR 2F H CM1	DR 2F M CM1	DR 2F J CM1	Dressrock	2F	2	6	50	CM1	F	120 - 320			
DR 2FF H CM1	DR 2FF M CM1	DR 2FF J CM1	Dressrock	2FF					FF	220 - 500	< = Ø 30mm		
DR 2FFF H CM1	DR 2FFF M CM1	DR 2FFF J CM1	Dressrock	2FFF					FFF	500 & +			
DR 3G H CM1	DR 3G M CM1	DR 3G J CM1	Dressrock	3G					G	36-46			
DR 3MG H CM1	DR 3MG M CM1	DR 3MG J CM1	Dressrock	3MG					MG	46-60			
DR 3M H CM1	DR 3M M CM1	DR 3M J CM1	Dressrock	3M					M	60-100			
DR 3F H CM1	DR 3F M CM1	DR 3F J CM1	Dressrock	3F					F	120 - 320			
DR 3FF H CM1	DR 3FF M CM1	DR 3FF J CM1	Dressrock	3FF					FF	220 - 500	< = Ø 100mm		
DR 3FFF H CM1	DR 3FFF M CM1	DR 3FFF J CM1	Dressrock	3FFF					FFF	500 & +			
DR 4G H CM1	DR 4G M CM1	DR 4G J CM1	Dressrock	4G					G	36-46			
DR 4MG H CM1	DR 4MG M CM1	DR 4MG J CM1	Dressrock	4MG					MG	46-60			
DR 4M H CM1	DR 4M M CM1	DR 4M J CM1	Dressrock	4M					M	60-100			
DR 4F H CM1	DR 4F M CM1	DR 4F J CM1	Dressrock	4F					F	120 - 320			
DR 4FF H CM1	DR 4FF M CM1	DR 4FF J CM1	Dressrock	4FF					FF	220 - 500	< = Ø 300mm		
DR 4FFF H CM1	DR 4FFF M CM1	DR 4FFF J CM1	Dressrock	4FFF					FFF	500 & +			
DR 5G H CM1	DR 5G M CM1	DR 5G J CM1	Dressrock	5G					G	36-46			
DR 5MG H CM1	DR 5MG M CM1	DR 5MG J CM1	Dressrock	5MG					MG	46-60			
DR 5M H CM1	DR 5M M CM1	DR 5M J CM1	Dressrock	5M					M	60-100			
DR 5F H CM1	DR 5F M CM1	DR 5F J CM1	Dressrock	5F					F	120 - 320			
DR 5FF H CM1	DR 5FF M CM1	DR 5FF J CM1	Dressrock	5FF					FF	220 - 500	< = Ø 450mm		
DR 5FFF H CM1	DR 5FFF M CM1	DR 5FFF J CM1	Dressrock	5FFF					FFF	500 & +			
DR 6G H CM1	DR 6G M CM1	DR 6G J CM1	Dressrock	6G					G	36-46			
DR 6MG H CM1	DR 6MG M CM1	DR 6MG J CM1	Dressrock	6MG					MG	46-60			
DR 6M H CM1	DR 6M M CM1	DR 6M J CM1	Dressrock	6M					M	60-100			
DR 6F H CM1	DR 6F M CM1	DR 6F J CM1	Dressrock	6F					F	120 - 320			
DR 6FF H CM1	DR 6FF M CM1	DR 6FF J CM1	Dressrock	6FF					FF	220 - 500	< = Ø 600mm		
DR 6FFF H CM1	DR 6FFF M CM1	DR 6FFF J CM1	Dressrock	6FFF					FFF	500 & +			
DR 8G H CM1	DR 8G M CM1	DR 8G J CM1	Dressrock	8G					G	36-46			
DR 8MG H CM1	DR 8MG M CM1	DR 8MG J CM1	Dressrock	8MG					MG	46-60			
DR 8M H CM1	DR 8M M CM1	DR 8M J CM1	Dressrock	8M					M	60-100			
DR 8F H CM1	DR 8F M CM1	DR 8F J CM1	Dressrock	8F					F	120 - 320			
DR 8FF H CM1	DR 8FF M CM1	DR 8FF J CM1	Dressrock	8FF					FF	220 - 500	< = Ø 600mm		

Blockrock

Dresseurs rectangulaires diamant multi grains (Centerless & planeuse
Rectangular diamond multigrit dressers (Centerless & surface grind. Machine)
Rechteckige diamant Mehrkorn Abrichtsblock (für Flachsleifmaschine)



Art. No Liant / bindung H (standard)	Art. No Liant / bindung M	Art. No Liant / bindung J	Ref.	L B H	Diamant ◆	Attachement Körper / body	Grains Grit Körnung ◆		
BRH 100	BRM 140	BRJ 170	Blockrock 10413 RF	10 4 13	RF	Ø 8	36 - 46	■	
BRH 101	BRM 141	BRJ 171	Blockrock 10413 MS	10 4 13	MS	Ø 8	60 - 80	■	
BRH 102	BRM 142	BRJ 172	Blockrock 10413 MF	10 4 13	MF	Ø 8	100 et +	■	
BRH 104	BRM 144	BRJ 174	Blockrock 13613 RF	13 6 13	RF	Ø 8	36 - 46	■	
BRH 105	BRM 145	BRJ 175	Blockrock 13613 MS	13 6 13	MS	Ø 8	60 - 80	■	
BRH 106	BRM 146	BRJ 176	Blockrock 13613 MF	13 6 13	MF	Ø 8	100 et +	■	
BRH 108	BRM 148	BRJ 178	Blockrock 20810 RF	20 8 10	RF	Ø 8	36 - 46	■	
BRH 109	BRM 149	BRJ 179	Blockrock 20810 MS	20 8 10	MS	Ø 8	60 - 80	■	
BRH 110	BRM 150	BRJ 180	Blockrock 20810 MF	20 8 10	MF	Ø 8	100 et +	■	
BRH 112	BRM 152	BRJ 182	Blockrock 10413 RF	10 4 13	RF	Ø 10	36 - 46	■	
BRH 113	BRM 153	BRJ 183	Blockrock 10413 MS	10 4 13	MS	Ø 10	60 - 80	■	
BRH 114	BRM 154	BRJ 184	Blockrock 10413 MF	10 4 13	MF	Ø 10	100 et +	■	
BRH 116	BRM 156	BRJ 186	Blockrock 13613 RF	13 6 13	RF	Ø 10	36 - 46	■	
BRH 117	BRM 157	BRJ 187	Blockrock 13613 MS	13 6 13	MS	Ø 10	60 - 80	■	
BRH 118	BRM 158	BRJ 188	Blockrock 13613 MF	13 6 13	MF	Ø 10	100 et +	■	
BRH 120	BRM 160	BRJ 190	Blockrock 20810 RF	20 8 10	RF	Ø 10	36 - 46	■	
BRH 121	BRM 161	BRJ 191	Blockrock 20810 MS	20 8 10	MS	Ø 10	60 - 80	■	
BRH 122	BRM 162	BRJ 192	Blockrock 20810 MF	20 8 10	MF	Ø 10	100 et +	■	
BRH 124	BRM 164	BRJ 194	Blockrock 10413 RF	10 4 13	RF	Ø 12	36 - 46	■	
BRH 125	BRM 165	BRJ 195	Blockrock 10413 MS	10 4 13	MS	Ø 12	60 - 80	■	
BRH 126	BRM 166	BRJ 196	Blockrock 10413 MF	10 4 13	MF	Ø 12	100 et +	■	
BRH 128	BRM 168	BRJ 198	Blockrock 13613 RF	13 6 13	RF	Ø 12	36 - 46	■	
BRH 129	BRM 169	BRJ 199	Blockrock 13613 MS	13 6 13	MS	Ø 12	60 - 80	■	
BRH 130	BRM 170	BRJ 200	Blockrock 13613 MF	13 6 13	MF	Ø 12	100 et +	■	
BRH 132	BRM 172	BRJ 202	Blockrock 20810 RF	20 8 10	RF	Ø 12	36 - 46	■	
BRH 133	BRM 173	BRJ 203	Blockrock 20810 MS	20 8 10	MS	Ø 12	60 - 80	■	
BRH 134	BRM 174	BRJ 204	Blockrock 20810 MF	20 8 10	MF	Ø 12	100 et +	■	

Blockrock

Dresseurs rectangulaires diamant multi grains (Centerless & planeuse
Rectangular diamond multigrit dressers (Centerless & surface grind. Machine)
Rechteckige diamant Mehrkorn Abrichtsblock (für Flachschleifmaschine)



Attachement
Körper / body

Morse 0 & Morse 1



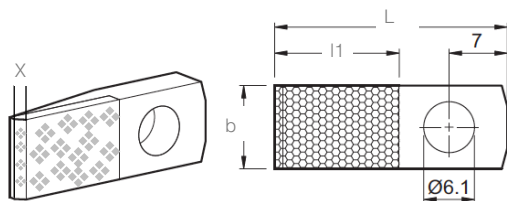
Art. No Liant / bindung H (standard)	Art. No Liant / bindung M	Art. No Liant / Bindung J	Ref.	L B H	Diamant ◆	Attachement Körper / body	Grains Grit Körnung ◆		
BRH 220	BRM 250	BRJ 270	Blockrock 10413 RF	10 4 13	RF	Morse 0	36 - 46		
BRH 221	BRM 251	BRJ 271	Blockrock 10413 MS	10 4 13	MS	Morse 0	60 - 80		
BRH 222	BRM 252	BRJ 272	Blockrock 10413 MF	10 4 13	MF	Morse 0	100 et +		
BRH 224	BRM 254	BRJ 274	Blockrock 13613 RF	13 6 13	RF	Morse 0	36 - 46		
BRH 225	BRM 255	BRJ 275	Blockrock 13613 MS	13 6 13	MS	Morse 0	60 - 80		
BRH 226	BRM 256	BRJ 276	Blockrock 13613 MF	13 6 13	MF	Morse 0	100 et +		
BRH 228	BRM 258	BRJ 278	Blockrock 20810 RF	20 8 10	RF	Morse 0	36 - 46		
BRH 229	BRM 259	BRJ 279	Blockrock 20810 MS	20 8 10	MS	Morse 0	60 - 80		
BRH 230	BRM 260	BRJ 280	Blockrock 20810 MF	20 8 10	MF	Morse 0	100 et +		
BRH 232	BRM 262	BRJ 282	Blockrock 10413 RF	10 4 13	RF	Morse 1	36 - 46		
BRH 233	BRM 263	BRJ 283	Blockrock 10413 MS	10 4 13	MS	Morse 1	60 - 80		
BRH 234	BRM 264	BRJ 284	Blockrock 10413 MF	10 4 13	MF	Morse 1	100 et +		
BRH 236	BRM 266	BRJ 286	Blockrock 13613 RF	13 6 13	RF	Morse 1	36 - 46		
BRH 237	BRM 267	BRJ 287	Blockrock 13613 MS	13 6 13	MS	Morse 1	60 - 80		
BRH 238	BRM 268	BRJ 288	Blockrock 13613 MF	13 6 13	MF	Morse 1	100 et +		
BRH 240	BRM 270	BRJ 290	Blockrock 20810 RF	20 8 10	RF	Morse 1	36 - 46		
BRH 241	BRM 271	BRJ 291	Blockrock 20810 MS	20 8 10	MS	Morse 1	60 - 80		
BRH 242	BRM 272	BRH 292	Blockrock 20810 MF	20 8 10	MF	Morse 1	100 et +		

Platerock

Plaquettes de dressage diamant multi grains

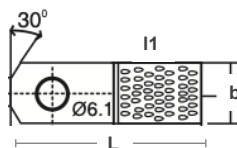
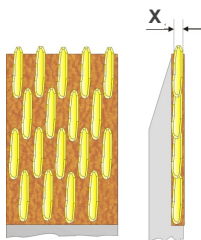
Multigrit diamond Dresser plate

Diamant Mehrkorn Abrichtplatten



Art. No	Ref.	X	b	l1	L	Diamant◆	Liant Bindung Bond	Grains Grit Körnung ◆		
PR 100	Platerock 510X1,8RF	1,8	5	10	28	RF		36 - 46	■	
PR 101	Platerock 510X1,4RF	1.4	5	10	28	RF		36 - 46	■	
PR 102	Platerock 510X1,0MS	1.0	5	10	28	MS		60 - 80	■	
PR 103	Platerock 510X0,8MF	0.8	5	10	28	MF		100 et +	■	
PR 105	Platerock 1010X1,8RF	1.8	10	10	28	RF		36 - 46	■	
PR 106	Platerock 1010X1,4MS	1.4	10	10	28	RF	NW	60 - 80	■	
PR 107	Platerock 1010X1,0MF	1.0	10	10	28				■	
PR 108	Platerock 1010X0,8MF	0.8	10	10	28	MF		100 et +	■	
PR 110	Platerock 1015X1,8RF	1.8	10	15	33	RF		36 - 46	■	
PR 111	Platerock 1015X1,4RF	1.4	10	15	33	RF	NW	36 - 46	■	
PR 112	Platerock 1015X1,0MS	1.0	10	15	33	MS		60 - 80	■	
PR 113	Platerock 1015X0,8MF	0,8	10	15	33	MF		100 et +	■	
PR 115	Platerock 1510X1,8RF	1.8	15	10	28	RF		36 - 46	■	
PR 116	Platerock 1510X1,4RF	1.4	15	10	28	RF	NW	36 - 46	■	
PR 117	Platerock 1510X1,0MS	1.0	15	10	28	MS		60 - 80	■	
PR 118	Platerock 1510X0,8MF	0.8	15	10	28	MF		100 et +	■	
PR 120	Platerock 1515X1,8RF	1.8	15	15	33	RF		36 - 46	■	
PR 121	Platerock 1515X1,4RF	1.4	15	15	33	RF	NW	36 - 46	■	
PR 122	Platerock 1515X1,0MS	1.0	15	15	33	MS		60 - 80	■	
PR 123	Platerock 1515X0,8MF	0,8	15	15	33	MF		100 et +	■	
PR 125	Platerock 2010X1,8RF	1.8	20	10	28	RF		36 - 46	■	
PR 126	Platerock 2010X1,4RF	1.4	20	10	28	RF	NW	36 - 46	■	
PR 127	Platerock 2010X1,0MS	1.0	20	10	28	MS		60 - 80	■	
PR 128	Platerock 2010X0,8MF	0.8	20	10	28	MF		100 et +	■	
PR 130	Platerock 2015X1,8RF	1.8	20	15	33	MS		60 - 80	■	
PR 131	Platerock 2015X1,4RF	1.4	20	15	33	MS	NW	60 - 80	■	
PR 132	Platerock 2015X1,0MS	1. 20	15	33	33	MS		60 - 80	■	
PR 133	Platerock 2015X0,8MF	0,8	20	15	33	MF		100 et +	■	

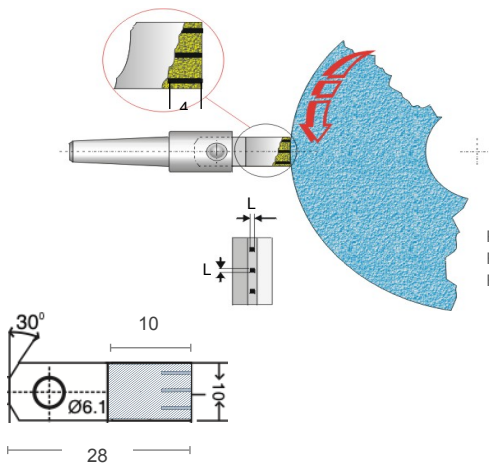
Platerock aiguilles diamant naturel / needles natural diamond



art. no diamant NAT	Ref.	X	b	I1	L	Grains Grit Körnung Gritt	
PR NAT 100	Platerock 510X1,8	1.8	5	10	28	40 - 60	
PR NAT 101	Platerock 510X1,2	1.2	5	10	28	60 - 80	
PR NAT 102	Platerock 510X1,0	1.0	5	10	28	80 - 100	
PR NAT 103	Platerock 510X0,8	0.8	5	10	28	120 & +	
PR NAT 105	Platerock 1010X1,8	1.8	10	10	28	=> 40	
PR NAT 106	Platerock 1010X1,2	1.2	10	10	28	40 - 60	
PR NAT 107	Platerock 1010X1,0	1.0	10	10	28	60 - 80	
PR NAT 108	Platerock 1010X0,8	0.8	10	10	28	80 - 100	
PR NAT 111	Platerock 1015X1,8	1.8	10	15	33		
PR NAT 112	Platerock 1015X1,2	1.2	10	15	33	40 - 60	
PR NAT 113	Platerock 1015X1,0	1.0	10	15	33	60 - 80	
PR NAT 114	Platerock 1015X0,8	0.8	10	15	33	80 - 100	
PR NAT 117	Platerock 1510X1,8	1.8	15	10	28		
PR NAT 118	Platerock 1510X1,2	1.2	15	10	28	40 - 60	
PR NAT 119	Platerock 1510X1,0	1.0	15	10	28	60 - 80	
PR NAT 120	Platerock 1510X0,8	0.8	15	10	28	80 - 100	
PR NAT 123	Platerock 1515X1,8	1.8	15	15	33		
PR NAT 124	Platerock 1515X1,2	1.2	15	15	33	40 - 60	
PR NAT 125	Platerock 1515X1,0	1.0	15	15	33	60 - 80	
PR NAT 126	Platerock 1515X0,8	0.8	15	15	33	80 - 100	
PR NAT 129	Platerock 2010X1,8	1.8	20	10	28		
PR NAT 130	Platerock 2010X1,2	1.2	20	10	28	40 - 60	
PR NAT 131	Platerock 2010X1,0	1.0	20	10	28	60 - 80	
PR NAT 132	Platerock 2010X0,8	0.8	20	10	28	80 - 100	
PR NAT 135	Platerock 2015X1,8	1.8	20	10	33		
PR NAT 136	Platerock 2015X1,2	1.2	20	15	33	40 - 60	
PR NAT 137	Platerock 2015X1,0	1.0	20	15	33	60 - 80	
PR NAT 138	Platerock 2015X0,8	0.8	20	15	33	80 - 100	

Platerock

PCD CVD MCD



Préconisation / Empfehlung / recommandation

Pour tout pour sauf CSI
For all except CSI
Für Alles nicht CSI

Corindon / CSI
Korund / Csi
Carborundun / CSI

Fritté / Cubitron
Sintered / Cubitron
Gesintert / Cubitron



art. no diamant PCD	art. no diamant CVD	art. no diamant MCD	L	Nombre de barettes	Grains meules	Ø meules	
PR PCD 41	PR CVD 41	PR MCD 41	0.4 mm	1	150 – 300	Jusqu'à 200	
PR PCD 42	PR CVD 42	PR MCD 42	0.4 mm	2	80 – 150	200 – 400	
PR PCD 43	PR CVD 43	PR MCD 43	0.4 mm	3	60 – 80	300 – 500	
PR PCD 44	PR CVD 44	PR MCD 44	0.4 mm	4	46 – 60	400 – 800	
PR PCD 61	PR CVD 61	PR MCD 61	0.6 mm	1	150 – 300	Jusqu'à 200	
PR PCD 62	PR CVD 62	PR MCD 62	0.6 mm	2	80 – 150	200 – 400	
PR PCD 63	PR CVD 63	PR MCD 63	0.6 mm	3	60 – 80	300 – 500	
PR PCD 64	PR CVD 64	PR MCD 64	0.6 mm	4	46 – 60	400 – 800	
PR PCD 81	PR CVD 81	PR MCD 81	0.8 mm	1	150 – 300	Jusqu'à 200	
PR PCD 82	PR CVD 82	PR MCD 82	0.8 mm	2	80 – 150	200 – 400	
PR PCD 83	PR CVD 83	PR MCD 83	0.8 mm	3	60 – 80	300 – 500	
PR PCD 84	PR CVD 84	PR MCD 84	0.8 mm	4	46 – 60	400 – 800	
PR PCD 111	PR CVD 111	PR MCD 111	1,1 mm	1	150 – 300	Jusqu'à 200	
PR PCD 112	PR CVD 112	PR MCD 112	1,1 mm	2	80 – 150	200 – 400	
PR PCD 113	PR CVD 113	PR MCD 113	1,1 mm	3	60 – 80	300 – 500	
PR PCD 114	PR CVD 114	PR MCD 114	1,1 mm	4	46 – 60	400 – 800	
PR PCD 131	PR CVD 131	PR MCD 131	1,3 mm	1	150 – 300	Jusqu'à 200	
PR PCD 132	PR CVD 132	PR MCD 132	1,3 mm	2	80 – 150	200 – 400	
PR PCD 133	PR CVD 133	PR MCD 133	1,3 mm	3	60 – 80	300 – 500	
PR PCD 134	PR CVD 134	PR MCD 134	1,3 mm	4	46 – 60	400 – 800	

Rockform

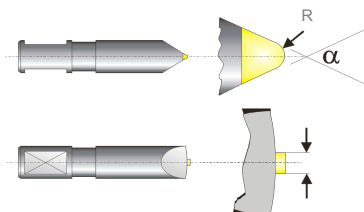
Diamant Naturel

Diamant Naturel pour profilage: va bien dans toutes les conditions et sortes de grains.

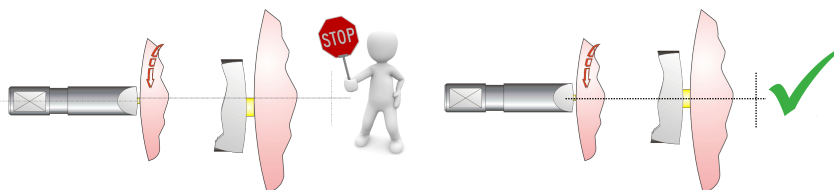
Natürlicher Diamant für, eignet sich für alle Bedingungen und Körnungen

Natural diamond, goes well in all conditions and types of corundum grit

L



Art no Attachement Diaform Court	Art no Attachement Diaform Long	Art no Attachement Studer	Ref.	Angle Winkel α	R = Rayon Radius		
RFDC30 005 N	RFDL30 005 N	RFS30 005 N	Rockform 30° 005	30°	0,05		
RFDC30 125 N	RFDL30 125 N	RFS30 125 N	Rockform 30° 0125	30°	0,125		
RFDC30 250 N	RFDL30 250 N	RFL30 250 N	Rockform 30° 0250	30°	0,250		
RFDC30 500 N	RFDL30 500 N	RFL30 500 N	Rockform 30° 0500	30°	0.500		
RFDC40 005 N	RFDL40 005 N	RFS40 005 N	Rockform 40° 005	40°	0,05		
RFDC40 125 N	RFDL40 125 N	RFS40 125 N	Rockform 40° 0125	40°	0,125		
RFDC40 250 N	RFDL40 250 N	RFS40 250 N	Rockform 40° 0250	40°	0,250		
RFDC40 500 N	RFDL40 500 N	RFS40 500 N	Rockform 40° 0500	40°	0.500		
RFDC60 005 N	RFDL60 005 N	RFS60 005 N	Rockform 60° 005	60°	0,05		
RFDC60 125 N	RFDL60 125 N	RFS60 125 N	Rockform 60° 0125	60°	0,125		
RFDC60 250 N	RFDL60 250 N	RFS60 250 N	Rockform 60° 0250	60°	0,250		
RFDC60 500 N	RFDL60 500 N	RFS60 500 N	Rockform 60° 0500	60°	0.500		



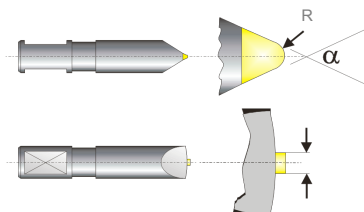
Rockform

PCD / PKD

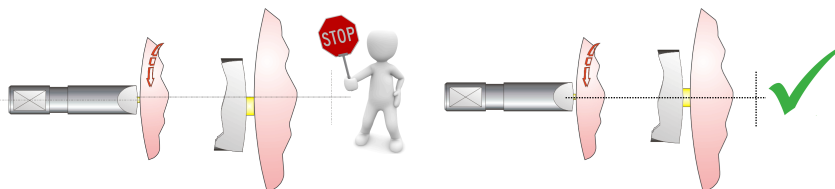
PCD de profilage pour corindon, ne convient pas pour CSi (Brule)

PKD für profil vor allem, aber nicht für CSi (Brennt)

PCD for profil for all, but especially not for CSi (Burns)



Art no Attachement Diaform Court	Art no Attachement Diaform Long	Art no Attachement Studer	Désignation	Angle Winkel α	R = Rayon Radius		
RFDC30 005 P	RFDL30 005 P	RFS30 005 P	Rockform 30° 005	30°	0,05		
RFDC30 125 P	RFDL30 125 P	RFS30 125 P	Rockform 30° 0125	30°	0,125		
RFDC30 250 P	RFDL30 250 P	RFS30 250 P	Rockform 30° 0250	30°	0,250		
RFDC30 500 P	RFDL30 500 P	RFS30 500 P	Rockform 30° 0500	30°	0.500		
RFDC40 005 P	RFDL40 005 P	RFS40 005 P	Rockform 40° 005	40°	0,05		
RFDC40 125 P	RFDL40 125 P	RFS40 125 P	Rockform 40° 0125	40°	0,125		
RFDC40 250 P	RFDL40 250 P	RFS40 250 P	Rockform 40° 0250	40°	0,250		
RFDC40 500 P	RFDL40 500 P	RFS40 500 P	Rockform 40° 0500	40°	0.500		
RFDC60 005 P	RFDL60 005 P	RFS60 005 P	Rockform 60° 005	60°	0,05		
RFDC60 125 P	RFDL60 125 P	RFS60 125 P	Rockform 60° 0125	60°	0,125		
RFDC60 250 P	RFDL60 250 P	RFS60 250 P	Rockform 60° 0250	60°	0,250		
RFDC60 500 P	RFDL60 500 P	RFS60 500 P	Rockform 60° 0500	60°	0.500		



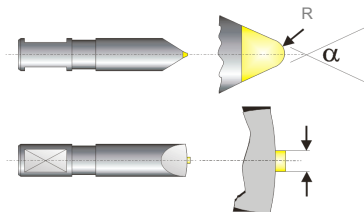
Rockform

CVD

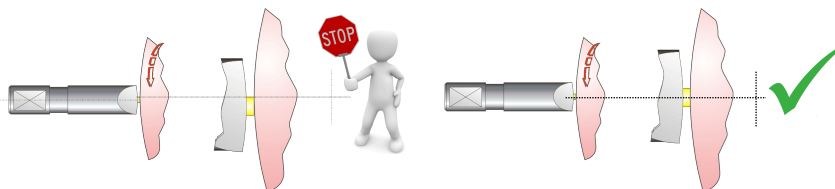
CVD de profilage pour utilisation CSi avec grand arrosage

CVD für Profil Verwenden Sie CSi mit großer Bewässerung

CVD for profil for CSi with large watering



Art no Attachement Diaform Court	Art no Attachement Diaform Long	Art no Attachement Studier	Désignation	Angle Winkel α	R = Rayon Radius		
RFDC30 005 C	RFDL30 005 C	RFS30 005 C	Rockform 30° 005	30°	0,05		
RFDC30 125 C	RFDL30 125 C	RFS30 125 C	Rockform 30° 0125	30°	0,125		
RFDC30 250 C	RFDL30 250 C	RFS30 250 C	Rockform 30° 0250	30°	0,250		
RFDC30 500 C	RFDL30 500 C	RFS30 500 C	Rockform 30° 0500	30°	0.500		
RFDC40 005 C	RFDL40 005 C	RFS40 005 C	Rockform 40° 005	40°	0,05		
RFDC40 125 C	RFDL40 125 C	RFS40 125 C	Rockform 40° 0125	40°	0,125		
RFDC40 250 C	RFDL40 250 C	RFS40 250 C	Rockform 40° 0250	40°	0,250		
RFDC40 500 C	RFDL40 500 C	RFS40 500 C	Rockform 40° 0500	40°	0.500		
RFDC60 005 C	RFDL60 005 C	RFS60 005 C	Rockform 60° 005	60°	0,05		
RFDC60 125 C	RFDL60 125 C	RFS60 125 C	Rockform 60° 0125	60°	0,125		
RFDC60 250 C	RFDL60 250 C	RFS60 250 C	Rockform 60° 0250	60°	0,250		
RFDC60 500 C	RFDL60 500 C	RFS60 500 C	Rockform 60° 0500	60°	0.500		



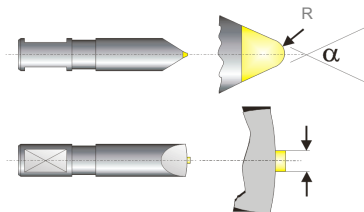
Rockform

MCD

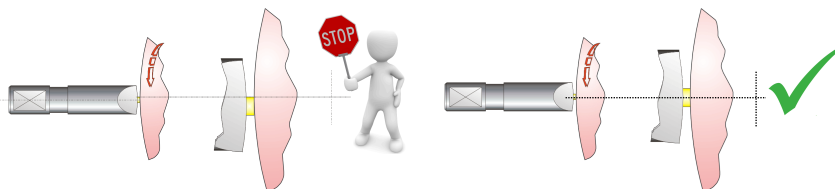
MCD de profilage pour utilisation corindon fritté, cubitron, CSi

MCD für profil Verwenden Sie CSi-Sinterkorund, cubitron, CSi

MCD for profil Use CSi sintered corundum, cubitron, CSi



Art no Attachement Diaform Court	Art no Attachement Diaform Long	Art no Attachement Studer	Ref.	Angle Winkel α	R = Rayon Radius		
RFDC30 005 M	RFDL30 005 M	RFS30 005 M	Rockform 30° 005	30°	0,05		
RFDC30 125 M	RFDL30 125 M	RFS30 125 M	Rockform 30° 0125	30°	0,125		
RFDC30 250 M	RFDL30 250 M	RFL30 250 M	Rockform 30° 0250	30°	0,250		
RFDC30 500 M	RFDL30 500 M	RFL30 500 M	Rockform 30° 0500	30°	0.500		
RFDC40 005 M	RFDL40 005 M	RFS40 005 M	Rockform 40° 005	40°	0,05		
RFDC40 125 M	RFDL40 125 M	RFS40 125 M	Rockform 40° 0125	40°	0,125		
RFDC40 250 M	RFDL40 250 M	RFS40 250 M	Rockform 40° 0250	40°	0,250		
RFDC40 500 M	RFDL40 500 M	RFS40 500 M	Rockform 40° 0500	40°	0.500		
RFDC60 005 M	RFDL60 005 M	RFS60 005 M	Rockform 60° 005	60°	0,05		
RFDC60 125 M	RFDL60 125 M	RFS60 125 M	Rockform 60° 0125	60°	0,125		
RFDC60 250 M	RFDL60 250 M	RFS60 250 M	Rockform 60° 0250	60°	0,250		
RFDC60 500 M	RFDL60 500 M	RFS60 500 M	Rockform 60° 0500	60°	0.500		



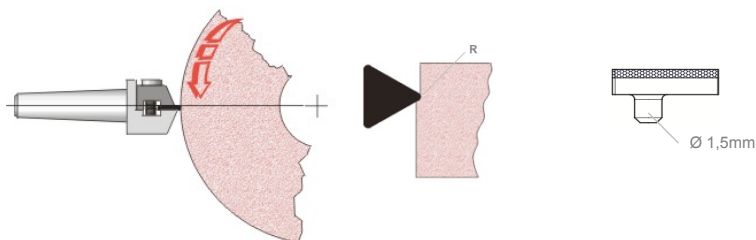
Dirock

PCD / PKD & CVD

Plaquettes de dressage diamant PCD / CVD

Diamond Dresser plates PCD / CVD

Diamant Mehrkornabrichtplatten PKD / CVD



Attention ne convient pas pour CSI (Brûle)

Diamond Dresser plates ont for CSI (Burn)

Diamant Mehrkornabrichtplatten Nicht für CSI (Brent)

Art.no	♦ PCD / PKD	Angle / Winkel	R = Rayon / Radius		
Dirock PCD 0		60°	0.00		
Dirock PCD 005		60°	0,05		
Dirock PCD 0125		60°	0,125		
Dirock PCD 0250		60°	0,250		
Dirock PCD 0500		60°	0.500		

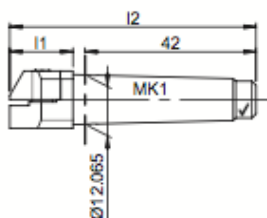
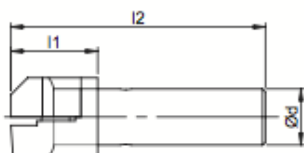
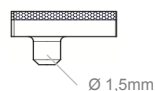
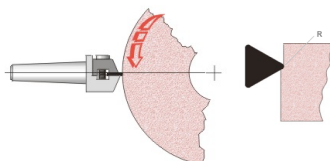
CVD ideal pour meule corindon grins fin

CVD Bewässerungs-CVD, ideal für die Feinschleifkorundschleifscheibe

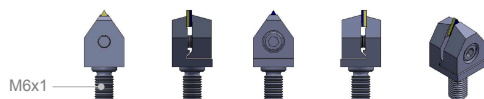
CVD fine grinding corundum grinding wheel

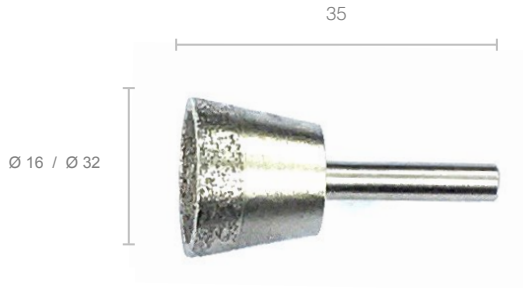
Art.no	♦ CVD	Angle / Winkel	R = Rayon / Radius		Prix
Dirock CVD 005		60°	0,05		158
Dirock CVD 0125		60°	0,125		
Dirock CVD 0250		60°	0,250		
Dirock CVD 0500		60°	0.500		



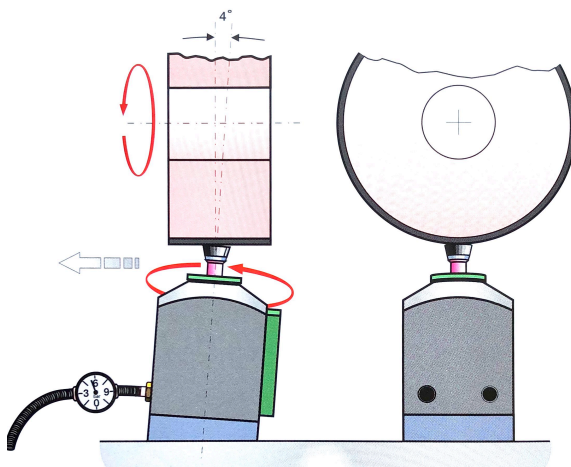


Art. No	Attachment Ø d Morse	l2	l1	Ø		
DPODR 8	8	45	16,5			
DPODR 10	10	45	16,5			
DPODR 12	12	45	16,5			
DPODR CM0	Morse 0	46	16,5	9,045		
DPODR CM1L	Morse 1	60	16,5	12,065		
DPODR CM1C	Morse 1 court	38	16,5	12,065		

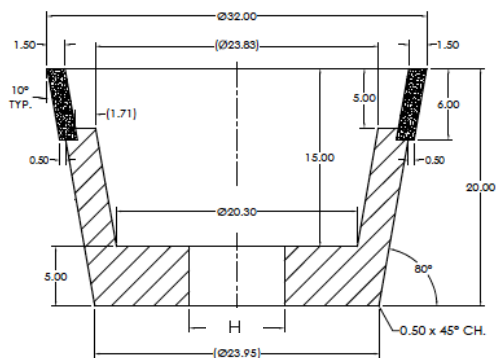




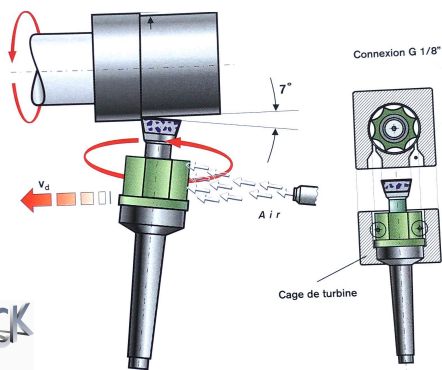
art. no	Ref.	Diamant♦	Liant / Bindung / bond	Grains Grit Körnung ♦	
WR16T 4M		D427	M	36 - 40	
WR16T 3M	11V9 Ø 16 tige 4	D301	M	50 - 80	
WR16T 1M		D126	M	80	
WR32T 4M		D427	M	36 - 40	
WR32T 3M	11V9 Ø 32 tige 4	D301	M	50 - 80	
WR32T 1M		D126	M	80	

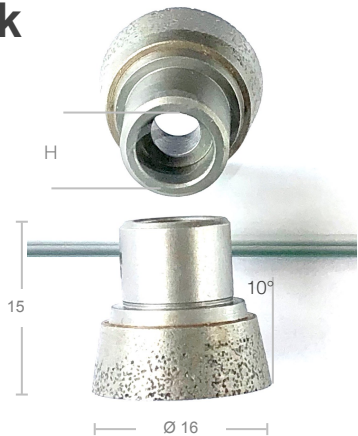


11V9

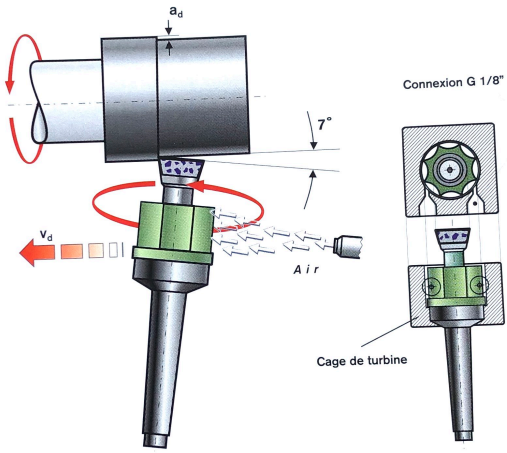


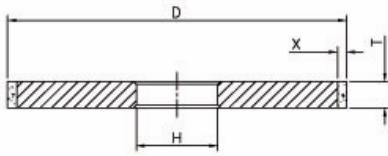
art. no	Ref.	Diamant♦	Liant / Bindung / bond	Grains Grit Körnung ♦	
WR16H4 4M		D427	M	36 - 40	
WR16H4 3M	11V9 Ø 16 H=4	D301	M	50 - 80	
WR16H4 1M		D126	M	80	
WR32H8 4M		D427	M	36 - 40	
WR32H8 3M	11V9 Ø 32 H=8	D301	M	50 - 80	
WR32H8 1M		D126	M	80	





art. no	Ref.	Diamant♦	Liant / Bindung / bond	Grains Grit Körnung ♦	
WR164M		D427	M	36 - 40	
WR163M	11V9 Ø 16 H7	D301	M	50 - 80	
WR161M		D126	M	80	
WR324M		D427	M	36 - 40	
WR323M	11V9 Ø 32 H7	D301	M	50 - 80	
WR321M		D126	M	80	





art. no	Ref.	Diamant♦	Liant / Bindung / bond	Grains Grit Körnung ♦	
WR164 H6		D427	H	36 - 40	
WR163 H6	1A1 D16 T8 X2 H=6	D301	H	50 - 80	
WR161 H6		D126	H	80	
WR324M H8		D427	H	36 - 40	
WR323M H8	1A1 D32 T8 X2 H=8	D301	H	50 - 80	
WR321M H8		D126	H	80	

Tasseaux

Ref.	D d L	Prix
AR THO 2	D=Ø 10mm d6 L50mm	
AR THO 1	D=Ø 8mm d6 L50mm	79
AR THO 3	D=Ø 6mm d6 L50mm	

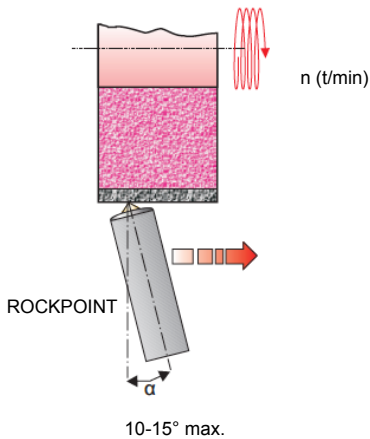
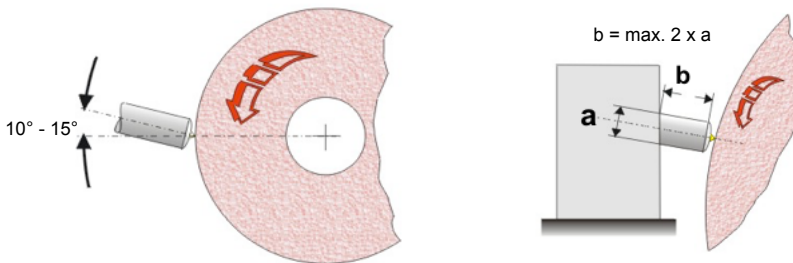


Rockpoint Rockbar

Paramètre de dressage

Dressing parameter

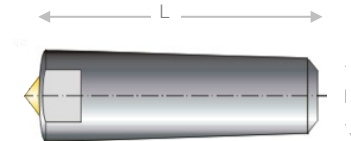
Abrichtparameter



$$V_d \text{ (mm/min)} = \frac{n \times b d}{U_d}$$



Cylindrique / Zylindrisch / Cylindrical



Morse 0 & 1

Toujours dresser sous arrosage / dressing Under water / Arbeit unter Wasser



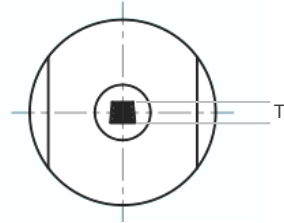
	Diamant haute qualité ♦	Attachement	L	Ø meules Scheiben wheels	
RP015 8	Rockpoint 0.15ct	D=8	50	<= Ø 50mm	■
RP025 8	Rockpoint 0.25ct	D=8	50	<= Ø 100mm	■
RP035 8	Rockpoint 0.35ct	D=8	50	<= Ø 150mm	■
RP050 8	Rockpoint 0.50ct	D=8	50	<= Ø 200mm	■
RP075 8	Rockpoint 0.75ct	D=8	50	<= Ø 250mm	■
RP100 8	Rockpoint 1.00ct	D=8	50	<= Ø 300mm	■
RP015 10	Rockpoint 0.15ct	D=10	50	<= Ø 50mm	■
RP025 10	Rockpoint 0.25ct	D=10	50	<= Ø 100mm	■
RP035 10	Rockpoint 0.35ct	D=10	50	<= Ø 150mm	■
RP050 10	Rockpoint 0.50ct	D=10	50	<= Ø 200mm	■
RP075 10	Rockpoint 0.75ct	D=10	50	<= Ø 250mm	■
RP100 10	Rockpoint 1.00ct	D=10	50	<= Ø 300mm	■
RP015 12	Rockpoint 0.15ct	D=12	50	<= Ø 50mm	■
RP025 12	Rockpoint 0.25ct	D=12	50	<= Ø 100mm	■
RP035 12	Rockpoint 0.35ct	D=12	50	<= Ø 150mm	■
RP050 12	Rockpoint 0.50ct	D=12	50	<= Ø 200mm	■
RP075 12	Rockpoint 0.75ct	D=12	50	<= Ø 250mm	■
RP100 12	Rockpoint 1.00ct	D=12	50	<= Ø 300mm	■
RP015 CM0	Rockpoint 0.15ct	Morse 0	50	<= Ø 50mm	■
RP025 CM0	Rockpoint 0.25ct	Morse 0	50	<= Ø 100mm	■
RP035 CM0	Rockpoint 0.35ct	Morse 0	50	<= Ø 150mm	■
RP050 CM0	Rockpoint 0.50ct	Morse 0	50	<= Ø 200mm	■
RP075 CM0	Rockpoint 0.75ct	Morse 0	50	<= Ø 250mm	■
RP100 CM0	Rockpoint 1.00ct	Morse 0	50	<= Ø 300mm	■
RP015 CM1	Rockpoint 0.15ct	Morse 1	50	<= Ø 50mm	■
RP025 CM1	Rockpoint 0.25ct	Morse 1	50	<= Ø 100mm	■
RP035 CM1	Rockpoint 0.35ct	Morse 1	50	<= Ø 150mm	■
RP050 CM1	Rockpoint 0.50ct	Morse 1	50	<= Ø 200mm	■
RP075 CM1	Rockpoint 0.75ct	Morse 1	50	<= Ø 250mm	■
RP100 CM1	Rockpoint 1.00ct	Morse 1	50	<= Ø 300mm	■

Rockbar CVD

Dresseurs diamant CVD barrette unique

Single diamond CVD stick Dressers

CVD Diamant Einkorn Stift abrichter



Toujours dresser sous arrosage / dressing Under water / Arbeit unter Wasser

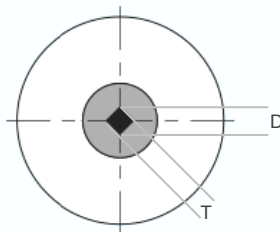
Art. No	Diamant CVD	Attachement	L	Ø meules Scheiben wheels	
RBT04C 8	Rockbar T=0,4	D=8	50	< = Ø 50mm	
RBT06C 8	Rockbar T=0,6	D=8	50	< = Ø 50mm	
RBT08C 8	Rockbar T=0,8	D=8	50	< = Ø 100mm	
RBT11C 8	Rockbar T=1,1	D=8	50	< = Ø 150mm	
RBT13C 8	Rockbar T=1,3	D=8	50	< = Ø 150mm	
RBT04C 10	Rockbar T=0,4	D=10	50	< = Ø 50mm	
RBT06C 10	Rockbar T=0,6	D=10	50	< = Ø 50mm	
RBT08 C10	Rockbar T=0,8	D=10	50	< = Ø 100mm	
RBT11C 10	Rockbar T=1,1	D=10	50	< = Ø 150mm	
RBT13C 10	Rockbar T=1,3	D=8	50	< = Ø 150mm	
RBT04C 12	Rockbar T=0,4	D=12	50	< = Ø 50mm	
RBT06C 12	Rockbar T=0,6	D=12	50	< = Ø 50mm	
RBT08C12	Rockbar T=0,8	D=12	50	< = Ø 100mm	
RBT11C 12	Rockbar T=1,1	D=12	50	< = Ø 150mm	
RBT13C 12	Rockbar T=1,3	D=8	50	< = Ø 150mm	
RBT04C CM0	Rockbar T=0,4	Morse 0	50	< = Ø 50mm	
RBT06C CM0	Rockbar T=0,6	Morse 0	50	< = Ø 50mm	
RBT08C CM0	Rockbar T=0,8	Morse 0	50	< = Ø 100mm	
RBT11C CM0	Rockbar T=1,1	Morse 0	50	< = Ø 150mm	
RBT13C CM0	Rockbar T=1,3	Morse 0	50	< = Ø 150mm	
RBT04C CM1	Rockbar T=0,4	Morse 1	50	< = Ø 50mm	
RBT06C CM1	Rockbar T=0,6	Morse 1	50	< = Ø 50mm	
RBT08C CM1	Rockbar T=0,8	Morse 1	50	< = Ø 100mm	
RBT11C CM1	Rockbar T=1,1	Morse 1	50	< = Ø 150mm	
RBT13C CM1	Rockbar T=1,3	Morse 1	50	< = Ø 150mm	

Rockbar MCD

Dresseurs diamant CVD barrette unique

Single diamond CVD stick Dressers

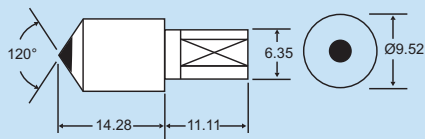
CVD Diamant Einkorn Stift abrichter



Toujours dresser sous arrosage / dressing Under water / Arbeit unter Wasser

Art. No	Diamant MCD	Attachement	L	Ø meules Scheiben wheels	
RBT04M 8	Rockbar T=0,4	D=8	50	<= Ø 50mm	
RBT06M 8	Rockbar T=0,6	D=8	50	<= Ø 50mm	
RBT08M 8	Rockbar T=0,8	D=8	50	<= Ø 100mm	
RBT11M 8	Rockbar T=1,1	D=8	50	<= Ø 150mm	
RBT13M 8	Rockbar T=1,3	D=8	50	<= Ø 150mm	
RBT04M 10	Rockbar T=0,4	D=10	50	<= Ø 50mm	
RBT06M 10	Rockbar T=0,6	D=10	50	<= Ø 50mm	
RBT08 CM10	Rockbar T=0,8	D=10	50	<= Ø 100mm	
RBT11M 10	Rockbar T=1,1	D=10	50	<= Ø 150mm	
RBT13M 10	Rockbar T=1,3	D=10	50	<= Ø 150mm	
RBT04M 12	Rockbar T=0,4	D=12	50	<= Ø 50mm	
RBT06M 12	Rockbar T=0,6	D=12	50	<= Ø 50mm	
RBT08CM12	Rockbar T=0,8	D=12	50	<= Ø 100mm	
RBT11M 12	Rockbar T=1,1	D=12	50	<= Ø 150mm	
RBT13M 12	Rockbar T=1,3	D=12	50	<= Ø 150mm	
RBT04M CM0	Rockbar T=0,4	Morse 0	50	<= Ø 50mm	
RBT06M CM0	Rockbar T=0,6	Morse 0	50	<= Ø 50mm	
RBT08M CM0	Rockbar T=0,8	Morse 0	50	<= Ø 100mm	
RBT11M CM0	Rockbar T=1,1	Morse 0	50	<= Ø 150mm	
RBT13M CM0	Rockbar T=1,3	Morse 0	50	<= Ø 150mm	
RBT04M CM1	Rockbar T=0,4	Morse 1	50	<= Ø 50mm	
RBT06M CM1	Rockbar T=0,6	Morse 1	50	<= Ø 50mm	
RBT08M CM1	Rockbar T=0,8	Morse 1	50	<= Ø 100mm	
RBT11M CM1	Rockbar T=1,1	Morse 1	50	<= Ø 150mm	
RBT13M CM1	Rockbar T=1,3	Morse 1	50	<= Ø 150mm	

Pointe unique duromètre
Einzel Spitze durometer
Single point for durometer



Technical drawing of a bolt and nut assembly. The bolt has a diameter of 6.35 ± 0.006 , a length of 46 ± 0.5 , and a thread of M5. The nut has a diameter of 12.0 ± 0.006 . The drawing includes a side view and a top view.

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Affiloirs, Limes diamantées / Diamant Feilen / Diamond files



Art. No	Designation		
4041	Lime 10 x 20 x 110 D7 R		
845	Lime 10 x 20 x 110 D15 R		
846	Lime 10 x 20 x 110 D25 R		
4042	Lime 10 x 20 x 110 D64 R		
937	Lime 10 x 20 x 110 D126 R		
863	Lime 10 x 20 x 110 D151 R		
864	AR Lime D 76 M		
865	AR Lime D126 M		



*Autres dimensions, demandez nous une offre.
Für andere Abmessungen, verlangen Sie eine Offerte.
Other sizes, ask us for an offer.*



Stock



2-3 semaines / Wochen / weeks

Pâte de diamant haute qualité

Hoch qualitative Diamant Paste

Diamond past of high quality,

Ce mélange avec de l'huile
Mischbar mit Öl
to mix with oil



5 Grammes / seringue / spritzdose

C100 = concentration diamant forte Starke Strong (standard)

C200 = concentration extra forte extra Stark extra strong

Art. No C100	Art. No C200	Granulométrie Grit. / Korn	Plage Range	Couleur / Farbe / Color	Prix C100 Standard 5gr.	Prix C200 5gr.
PD010C1	PD010C2	PD001 1/10 µ	0-0.25 µ	gris foncé / dunkelgrau / dark grey		
PD014C1	PD014C2	PD014 1/4 µ	0-0.5 µ	gris / grau / grey		
PD012C1	PD012C2	PD012 1/2 µ	0-1 µ	gris clair / hellgrau / light grey		
PD1C1	PD1C2	PD010 1 µ	0-2 µ	ivoire / elfenbein / ivory		
PD3C1	PD3C2	PD030 3 µ	2-4 µ	jaune / gelb / yellow		
PD6C1	PD6C2	PD060 6 µ	4-8 µ	orange		
PD9C1	PD9C2	PD090 9 µ	8-12 µ	vert / grün / green		
PD12C1	PD12C2	PD120 12 µ	9-15 µ	bleu-vert / blaugrün / blue-green		
PD15C1	PD15C2	PD150 15 µ	12-22 µ	bleu / blau / blue		
PD20C1	PD20C2	PD200 20 µ	15-25 µ	brun clair / hellbraun / light brown		
PD25C1	PD25C2	PD250 25 µ	20-30 µ	jaune clair / hellgelb / light yellow		
PD30C1	PD30C2	PD300 30 µ	22-36 µ	rouge / rot / red		
PD45C1	PD45C2	PD450 45 µ	36-54 µ	brun / braun / brown		
PD50C1	PD50C2	PD500 50 µ	40-60 µ	rose / rosa / pink		
PD60C1	PD60C2	PD600 60 µ	54-80 µ	pourpre / purpurfarbe / purple		
PD90C1	PD90C2	PD900. 90 µ	80-100 µ	noir / schwarz / black		



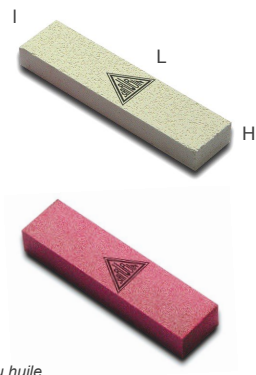
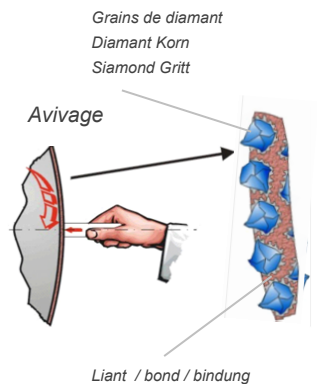
Autres dimensions, demandez nous une offre.
Für andere Abmessungen, verlangen Sie eine Offerte.
Other sizes, ask us for an offer.

 **Stock**

 **2-3 semaines / Wochen / weeks**



Pierres d'avivage pour les meules Diamant et CBN **Korundsteine zum Diamant & CBN Scheiben abrichten** **Corundum stone wheels for Diamond & CBN wheels reshaping**



Utilisation à sec, eau ou huile
 Arbeit trocken, Wasser und und Öl
 Work dry, water and oil

Ref.	L I H		Grains Gritt Korn	application diamant & CBN	prix
SA - 1048	100 25 12		120	91 -181 my	
SA - 1050	100 25 12		220	76 -126 my	
SA - 1051	100 25 12		220	30 - 64 my	
SA - 1052	100 25 12		600	10 - 40 my	
SA - 1049	100 25 12		600	3 -5 my	



DIAMANT & CBN

Quantité Menge ab quantity from	Rabais par position Rabatt pro Position Discount per position
5p.	3 %
10p.	5 %
15p.	8 %
20p.	10 %
30p.	12 %
50p.	15 %
100p.	20 %



Documentation complète
Vollständige Dokumentation
Full documentation



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