



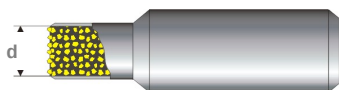
EDITION 2020

Dressrock



Dressrock

p.6



Blockrock

p.7



Platerock

p.8



Rockpoint

p.13



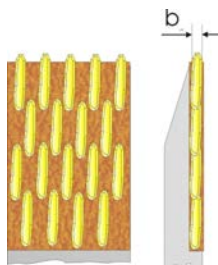
Platerock CVD

p.10



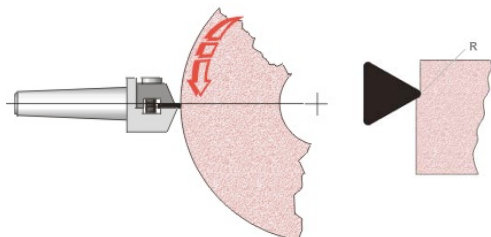
Platerock MCD / Naturel

p.11



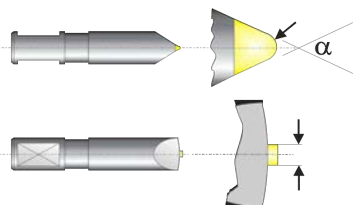
Dirock PCD / CVD

p.16



Rockform MCD / Naturel

p.18



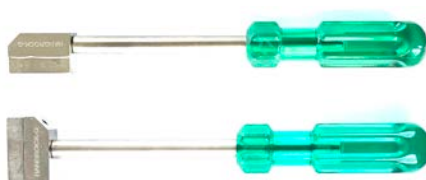
Handrock A

p.19



Handrock B

p.19



Wheelrock 11V9

p.20



Wheelrock 1A1

p.21

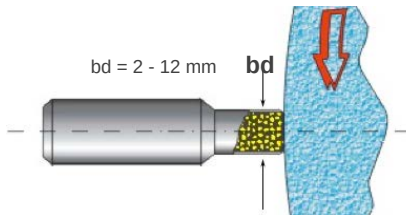
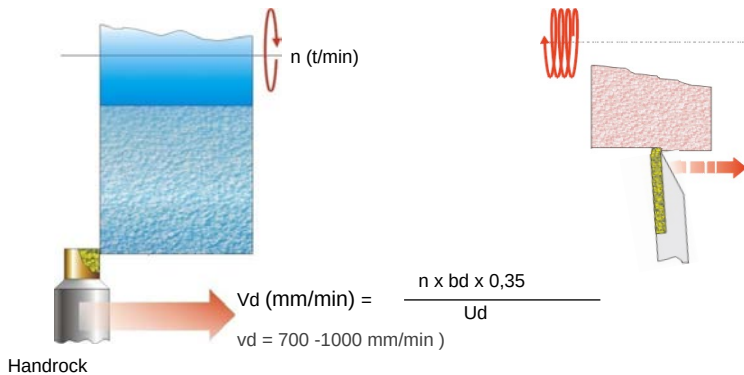


Paramètres de dressage pour dresseurs multigrains Handrock
Dressing parameters for multigrit Handrock
Parameter für mehrkorn Handrock

Vd = vitesse de dressage (mm/min)
 bd = Largeur effective du diamant (mm)
 n = Vitesse de rotation de la meule (tr/min)
 sd = Avance de dressage par tour de meule (mm/tr)

Ud = Degré de recouvrement (chiffre)
 Ud = 2 Ebauche / Grob / Draft
 Ud = 4 Normal
 Ud = 6 Finition / Fein / Finishing
 Ud = 8 Super-finition / Super Fein / super finishing

Vitesse périphérique meule Vitesse de rotation meule
 v (m/sec)= $\frac{D \times \pi \times n}{60 \times 1000}$ n (t/min) $\frac{v \times 60 \times 1000}{D \times \pi}$



Liants pour dresseurs diamant multi grains, Dressrock, Blockrock

Bond for multi grit diamond dressers, Dressrock, Blockrock

Diamant Mehrkorn Abrichter, Dressrock Blockrock



Liant Dressrock Bindung Dressrock Bond Dressrock	Dureté Härte bond Hardness	Meules Abrasives Keramische Schleifscheiben Abrasives Wheels
D	Très très tendre Sehr Zärtlich very soft	Plaquette MCD Platte MCD MCD blade
H	Tendre à moyen Zart bis Hart soft -to medium	Meule Abrasive blanche rose bleu noir Keramische Schleifscheiben Weiss Rosa Blau schwarz Abrasives Wheels Pink black Blue
M	Moyen Medium	Meule Abrasive blanche brune Keramische Schleifscheiben Weiss Braun Abrasives Wheels with brown
J	Dur Hart Hard	Meule Abrasive Verte (CSi) Keramische Schleifscheiben Grün (CSi) Abrasives Wheels with green (GC)
W	Très dur Sehr Hart Very hard	special application
NW	Très Très Dur Sehr Sehr Hart Very very hard	Pour Platrock très dur tient bien le coin Für Platrock Ecke bleibt sehr gut For Platrock stay good the corner

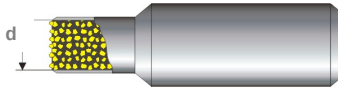


Dressrock

Dresseurs diamant multi grains

Multigrittdiamond dressers

Diamant Mehrkornabrichstifte



Ref.	d	l1	L	Attachement Körper / body	Diamant ◆	Liant Bindung Bond	Grains Grit Körnung ◆	Ø meules Scheiben wheels	Prix
Dressrock 2G	2	6	50	Ø 8, 10, 12, Morse 0, Morse 1	G		36-46	 ≤ Ø 30mm	99
Dressrock 2MG	2	6	50		MG	H	46-60		
Dressrock 2M	2	6	50		M	M	60-100		
Dressrock 2F	2	6	50		F	J	120 - 320		
Dressrock 2FF	2	6	50		FF		220 - 500		
Dressrock 2FFF	2	6	50		FFF		500 & +		
Dressrock 3G	3	10	50	Ø 8, 10, 12, Morse 0, Morse 1	G		36-46	 ≤ Ø 100mm	99
Dressrock 3MG	3	10	50		MG	H	46-60		
Dressrock 3M	3	10	50		M	M	60-100		
Dressrock 3F	3	10	50		F	J	120 - 320		
Dressrock 3FF	3	10	50		FF		220 - 500		
Dressrock 3FFF	3	10	50		FFF		500 & +		
Dressrock 4G	4	10	50	Ø 8, 10, 12, Morse 0, Morse 1	G		36-46	 ≤ Ø 300mm	99
Dressrock 4MG	4	10	50		MG	H	46-60		
Dressrock 4M	4	10	50		M	M	60-100		
Dressrock 4F	4	10	50		F	J	120 - 320		
Dressrock 4FF	4	10	50		FF		220 - 500		
Dressrock 4FFF	4	10	50		FFF		500 & +		
Dressrock 5G	5	10	50	Ø 8, 10, 12, Morse 0, Morse 1	G		36-46	 ≤ Ø 450mm	109
Dressrock 5MG	5	10	50		MG	H	46-60		
Dressrock 5M	5	10	50		M	M	60-100		
Dressrock 5F	5	10	50		F	J	120 - 320		
Dressrock 5FF	5	10	50		FF		220 - 500		
Dressrock 5FFF	5	10	50		FFF		500 & +		
Dressrock 6G	6	10	50	Ø 8, 10, 12, Morse 0, Morse 1	G		36-46	 ≤ Ø 600mm	129
Dressrock 6MG	6	10	50		MG	H	46-60		
Dressrock 6M	6	10	50		M	M	60-100		
Dressrock 6F	6	10	50		F	J	120 - 320		
Dressrock 6FF	6	10	50		FF		220 - 500		
Dressrock 6FFF	6	10	50		FFF		500 & +		
Dressrock 8G	8	10	50	Ø 8, 10, 12, Morse 0, Morse 1	G		36-46	 ≤ Ø 600mm	139
Dressrock 8MG	8	10	50		MG	H	46-60		
Dressrock 8M	8	10	50		M	M	60-100		
Dressrock 8F	8	10	50		F	J	120 - 320		
Dressrock 8FF	8	10	50		FF		220 - 500		

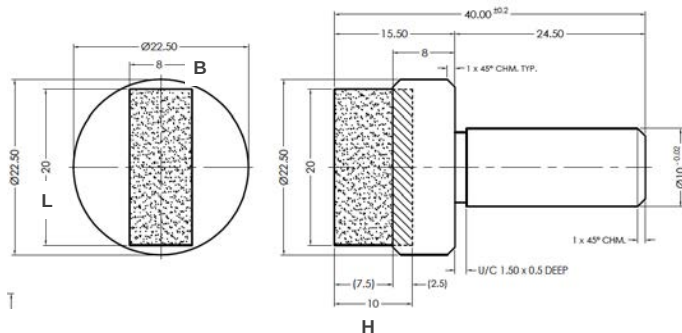
Blockrock

Dresseurs rectangulaires diamant multi grains
Rectangular diamond multigrit dressers
Rechteckige diamant Mehrkorn Abrichtstifte



Ref.	L	B	H	D = cylindrique & Morse	Diamant ◆	Liant Bindung Bond	Grains Grit Körnung ◆	Prix
Blockrock 10413 RF	10	4	13	8 / 10 / 12 M0 & M1	RF	H	36 - 46	128
Blockrock 10413 MS	10	4	13	8 / 10 / 12 M0 & M1	MS	J	60 - 80	
Blockrock 10413 MF	10	4	13	8 / 10 / 12 M0 & M1	MF	M	100 et +	
Blockrock 13613 RF	13	6	13	8 / 10 / 12 M0 & M1	RF	H	36 - 46	138
Blockrock 13613 MS	13	6	13	8 / 10 / 12 M0 & M1	MS	J	60 - 80	
Blockrock 13613 MF	13	6	13	8 / 10 / 12 M0 & M1	MF	M	100 et +	
Blockrock 20810 RF	20	8	10	8 / 10 / 12 M0 & M1	RF	H	36 - 46	148
Blockrock 20810 MS	20	8	10	8 / 10 / 12 M0 & M1	MS	J	60 - 80	
Blockrock 20810 MF	20	8	10	8 / 10 / 12 M0 & M1	MF	M	100 et +	

Exemple / Beispiel : Blockrock 20810 MF

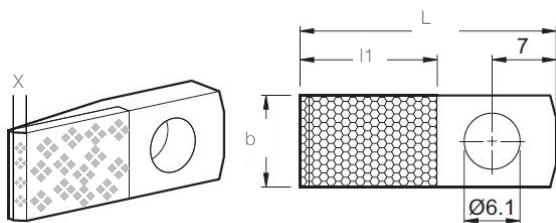


Platerock

Plaquettes de dressage diamant multi grains

Multigrit diamond Dresser plate

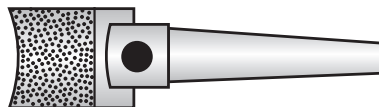
Diamant Mehrkorn Abrichtplatten



Ref.	X	b	l1	L	Diamant	Liant Bindung Bond	Grains Grit Körnung	Ø meules Scheiben wheels	
Platerock 510X1,4RF	1.4	5	10	28	RF		36 - 46		
Platerock 510X1,2MS	1.2	5	10	28	MS	NW	60 - 80	< = Ø 150	
Platerock 510X0,8MF	0.8	5	10	28	MF		100 et +		
Platerock 1010X1,4RF	1.4	10	10	28	RF		36 - 46		
Platerock 1010X1,2MS	1.2	10	10	28	MS	NW	60 - 80	< = Ø 450mm	
Platerock 1010X0,8MF	0.8	10	10	28	MF		100 et +		
Platerock 1015X1,4RF	1.4	10	15	33	RF		36 - 46		
Platerock 101051,2MS	1.2	10	15	33	MS	NW	60 - 80	< = Ø 450mm	
Platerock 1015X0,8MF	0.8	10	15	33	MF		100 et +		
Platerock 1510X1,4RF	1.4	15	10	28	RF		36 - 46		
Platerock 1510X1,2MS	1.2	15	10	28	MS	NW	60 - 80	< = Ø 750mm	
Platerock 1510X0,8MF	0.8	15	10	28	MF		100 et +		
Platerock 1515X1,4RF	1.4	15	15	33	RF		36 - 46		
Platerock 1515X1,2MS	1.2	15	15	33	MS	NW	60 - 80	< = Ø 750mm	
Platerock 1515X0,8MF	0.8	15	15	33	MF		100 et +		
Platerock 2010X1,4RF	1.4	20	10	28	RF		36 - 46		
Platerock 2010X1,2MS	1.2	20	10	28	MS	NW	60 - 80	< = Ø 1000mm	
Platerock 2010X0,8MF	0.8	20	10	28	MF		100 et +		
Platerock 2015X1,4RF	1.4	20	15	33	RF		36 - 46		
Platerock 2015X1,2MS	1.2	20	15	33	MS	NW	60 - 80	< = Ø 1000mm	
Platerock 2015X0,8MF	0.8	20	15	33	MF		100 et +		

Platerock

Autre possibilité attachement
Körper andere Möglichkeit
Body other possibility



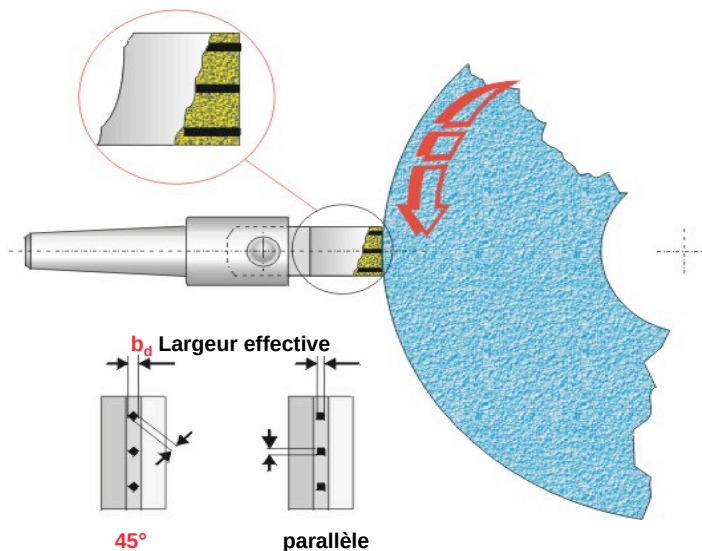
TYPES	X MM	FEPA	CATALOGUE NO.	BLADE DIMENSIONS IN MM
SAS Dimensions of The Diamond Plate 20 x 15 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	SAS - 075 SAS - 090 SAS - 115 SAS - 140	
SBS Dimensions of The Diamond Plate 10 x 15 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	SBS - 075 SBS - 090 SBS - 115 SBS - 140	
SCS Dimensions of The Diamond Plate 15 x 10 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	SCS - 075 SCS - 090 SCS - 115 SCS - 140	
SDS Dimensions of The Diamond Plate 10 x 10 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	SDS - 075 SDS - 090 SDS - 115 SDS - 140	
FAS Dimensions of The Diamond Plate 20 x 15 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	FAS - 075 FAS - 090 FAS - 115 FAS - 140	
FBS Dimensions of The Diamond Plate 10 x 15 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	FBS - 075 FBS - 090 FBS - 115 FBS - 140	
FCS Dimensions of The Diamond Plate 15 x 10 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	FCS - 075 FCS - 090 FCS - 115 FCS - 140	
FDS Dimensions of The Diamond Plate 10 x 10 x X	0.75 mm 0.90 mm 1.15 mm 1.40 mm	D501 D711 D1001 D1181	FDS - 075 FDS - 090 FDS - 115 FDS - 140	

All dimensions in mm

1001

Platerock CVD MCD PKD

sur demande / auf Anfrage / on demand

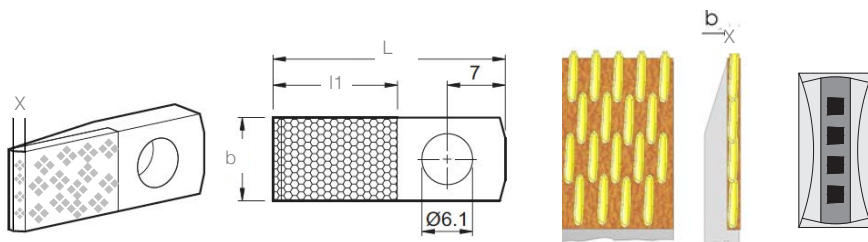


Largeur barettes	Largeur effective bd en diagonale	Grains meules	Nombre de barettes	Ø meules
0.4 mm	0.56 mm	150 – 300	1	Jusqu'à 200
0.6 mm	0.85 mm	80 – 150	2	200 – 400
0.8 mm	1.15 mm	60 – 80	3	300 – 500
1.1 mm	1.55 mm	46 – 60	4	400 – 800
			5	500 - 1500



sur demande / auf Anfrage / on demand

Platerock MCD & Naturel & CVD



Ref.	X	b	l1	L	Diamant	Grains Grit Körnung Gritt		
Platerock 510X1,2	1.4	5	10	28	MCD / Nat.	40 - 60	< = Ø 150	
Platerock 510X1,0	1.2	5	10	28		60 - 80		
Platerock 510X0,8	0.8	5	10	28		80 - 100		
Platerock 510X0,6	0.6	5	10	28		120 & +		
Platerock 1010X1,8	1.8	10	10	28	MCD / Nat.	=> 40	< = Ø 450mm	
Platerock 1010X1,2	1.4	10	10	28		40 - 60		
Platerock 1010X1,0	1.2	10	10	28		60 - 80		
Platerock 1010X0,8	0.8	10	10	28		80 - 100		
Platerock 1010X0,6	0.6	10	10	28		120 & +		
Platerock 1015X1,8	1.8	10	15	33	MCD / Nat.	40 - 60	< = Ø 450mm	
Platerock 1015X1,2	1.4	10	15	33		60 - 80		
Platerock 1015X1,0	1.2	10	15	33		80 - 100		
Platerock 1015X0,8	0.8	10	15	33		120 & +		
Platerock 1015X0,6	0.6	10	15	28				
Platerock 1510X1,8	1.8	15	10	28	MCD / Nat.	40 - 60	< = Ø 750mm	
Platerock 1510X1,2	1.4	15	10	28		60 - 80		
Platerock 1510X1,0	1.2	15	10	28		80 - 100		
Platerock 1510X0,8	0.8	15	10	28		120 & +		
Platerock 1510X0,6	0.6	15	10	28				
Platerock 1515X1,8	1.8	15	15	33	MCD / Nat.	40 - 60	< = Ø 750mm	
Platerock 1515X1,2	1.4	15	15	33		60 - 80		
Platerock 1515X1,0	1.2	15	15	33		80 - 100		
Platerock 1515X0,8	0.8	15	15	33		120 & +		
Platerock 1515X0,6	0.6	15	15	28				
Platerock 2010X1,8	1.8	20	10	28	MCD / Nat.	40 - 60	< = Ø 1000mm	
Platerock 2010X1,2	1.4	20	10	28		60 - 80		
Platerock 2010X1,0	1.2	20	10	28		80 - 100		
Platerock 2010X0,8	0.8	20	10	28		120 & +		
Platerock 2010X0,6	0.6	20	10	28				
Platerock 2010X1,8	1.8	20	10	28	MCD / Nat.	40 - 60	< = Ø 1000mm	
Platerock 2015X1,2	1.4	20	15	33		60 - 80		
Platerock 2015X1,0	1.2	20	15	33		80 - 100		
Platerock 2015X0,8	0.8	20	15	33		120 & +		
Platerock 2015X0,6	0.6	20	15	28				

Rockpoint

Dresseurs diamant pointe unique

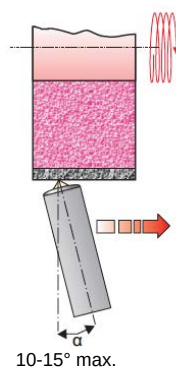
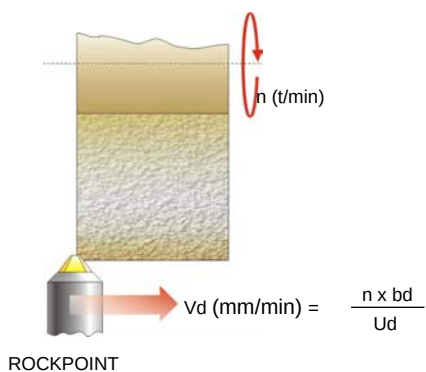
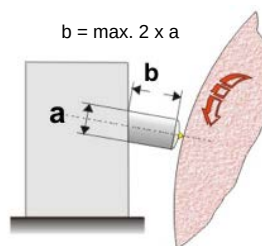
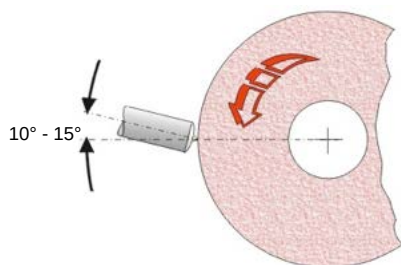
Single point diamond Dressers

Einkornabrichter

Paramètre de dressage

Dressing parameter

Abrichtparameter



Rockpoint

Dresseurs diamant pointe unique

Single point diamond Dressers

Diamant Einkornabrichter



Cylindrique / Zylindrisch / Cylindrical



Morse 0 & 1

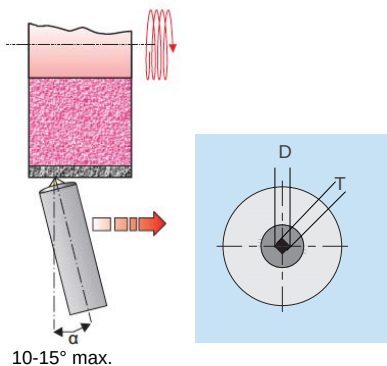
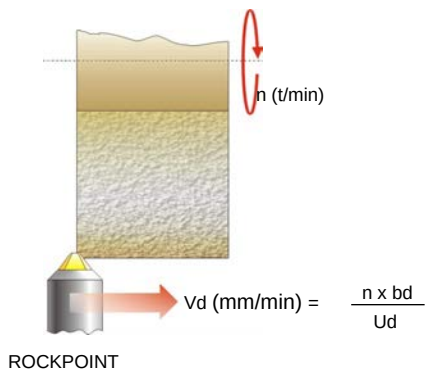


Ref.	◆	D = cylindrique & Morse	L	Ø meules Scheiben wheels	
Rockpoint 0.15ct		8 / 10 / 12 M0 & M1	50	< = Ø 50mm	
Rockpoint 0.25ct		8 / 10 / 12 M0 & M1	50	< = Ø 100mm	
Rockpoint 0.35ct		8 / 10 / 12 M0 & M1	50	< = Ø 150mm	
Rockpoint 0.50ct		8 / 10 / 12 M0 & M1	50	< = Ø 200mm	
Rockpoint 0.75ct		8 / 10 / 12 M0 & M1	50	< = Ø 250mm	
Rockpoint 1.00ct		8 / 10 / 12 M0 & M1	50	< = Ø 300mm	
Rockpoint 1.50ct		demande / ask		< = Ø 400mm	
Rockpoint 2.00ct		demande / ask		< = Ø 450mm	
Rockpoint 2.50ct		demande / ask		< = Ø 500mm	sur demande
Rockpoint 3.00ct		demande / ask		< = Ø 600mm	auf Anfrage
Rockpoint 3.50ct		demande / ask		< = Ø 800mm	on demand
Rockpoint 4.00ct		demande / ask		< = Ø 1000mm	



Rockpoint MCD

Pointe unique
Einzel Spitze
Single point



Dimensions MCD

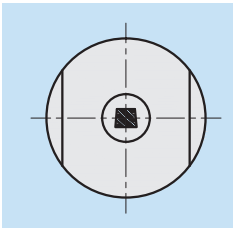
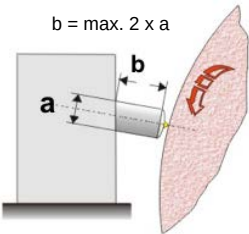
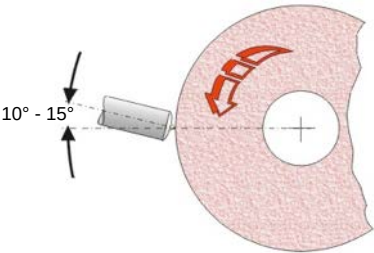
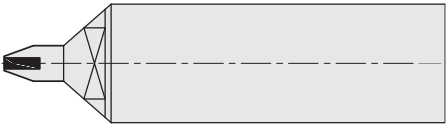
D	T	L	attachement
0.6	0.8	4	MT0
0.6	0.8	4	MT1
0.6	0.8	4	Ø10 x 50
0.8	1.1	4	MT0
0.8	1.1	4	MT1
0.8	1.1	4	Ø10 x 50
1.15	1.5	4	MT0
1.15	1.5	4	MT1
1.15	1.5	4	Ø10 x 50

Other shank dimensions available on request.

All dimensions in mm

Rockpoint CVD

Pointe unique
Einzel Spitze
Single point



Dimensions MCD

D	T	L	attachement
0.4	0.4	4	MT0
0.4	0.4	4	MT1
0.4	0.4	4	Ø10 x 50
0.6	0.6	4	MT0
0.6	0.6	4	MT1
0.6	0.6	4	Ø10 x 50
0.8	0.8	4	MT0
0.8	0.8	4	MT1
0.8	0.8	4	Ø10 x 50
1.2	1.2	4	MT0
1.2	1.2	4	MT1
1.2	1.2	4	Ø10 x 50

Other shank dimensions available on request.

All dimensions in mm

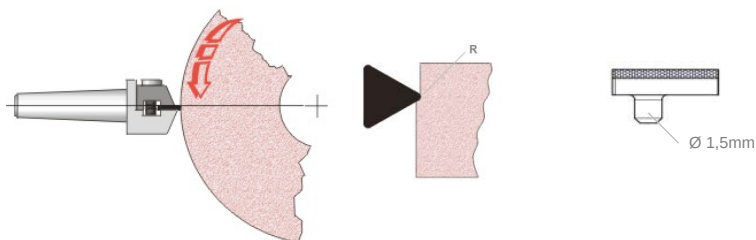


Dirock

Plaquettes de dressage diamant PCD / CVD

Diamond Dresser plates PCD / CVD

Diamant Mehrkornabrichtplatten PKD / CVD

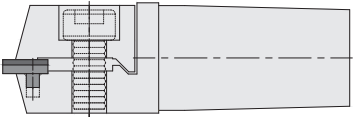


Ref.	◆	Angle / Winkel	R = Rayon / Radius		
Dirock PCD 0		60°	0.00		
Dirock PCD 005		60°	0,05		
Dirock PCD 0125		60°	0,125		
Dirock PCD 025		60°	0,250		
Dirock PCD 05		60°	0.500		
Dirock CVD 005		60°	0,05		
Dirock CVD 0125		60°	0,125		
Dirock CVD 025		60°	0,250		
Dirock CVD 05		60°	0.500		

Ref.	porte outils / Werkzeuge Halter / Tool holders	Ød	l2	l1	Ø		
Dirock PO		8 10 12	45	16,5	9,045		
Dirock POM		Morse 0 Morse 1 Morse 1 court / kurz short	46 60 38	16,5	12,065		
Dirock POM6							

Dirock

Plaquettes de dressage diamant PCD / CVD
Diamond Dresser plates PCD / CVD
Diamant abrichtplatten PKD / CVD



This economical tool has three working points on a defined radius that can be brought into play by rotating the insert.
 A certain amount of regrinding is possible to create the next largest radius.

Tool	Type	Shank Length A	Radius R
	PCD	6.0	0.125
		6.0	0.200
		6.0	0.250
		6.0	0.500
		6.0	0.800
		6.5	0.125
		6.5	0.200
		6.5	0.250
		6.5	0.500
		6.5	0.800
		7.0	0.125
		7.0	0.200
		7.0	0.250
		7.0	0.500
	CVD	6.0	0.125
		6.0	0.200
		6.0	0.250
		6.0	0.500
		6.0	0.800
		6.5	0.125
		6.5	0.200
		6.5	0.250
		6.5	0.500
		6.5	0.800
		7.0	0.125
		7.0	0.200
		7.0	0.250
		7.0	0.500
		7.0	0.800
Dresser Holder	Designation	Size	
	PCD MT1	MT-1	

More holder shapes on request
 All dimensions in mm

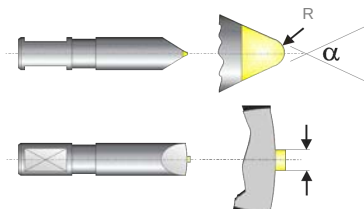
Rockform

Naturel CVD MCD

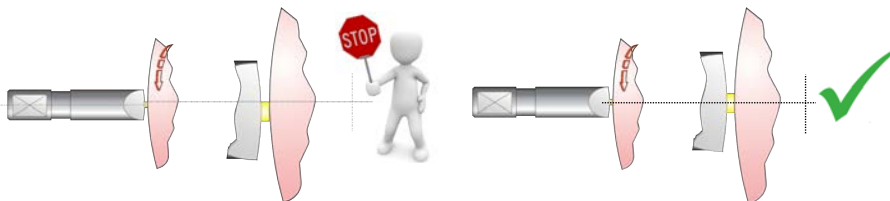
Dresseurs à main diamant multi grains

Hand diamond multi grit Dressers

Hand diamant Mehrkorn Abrichter



Ref.	Angle Winkel α	R = Rayon Radius	Attachement	Prix
Rockform 30° 005	30°	0,05	Diaform CM1 court short / long Studer etc...	sur demande
Rockform 30° 0125	30°	0,125		auf Anfrage
Rockform 30° 0250	30°	0,250		on demand
Rockform 30° 0500	30°	0.500		
Rockform 40° 005	40°	0,05	Diaform CM1 court short / long Studer etc...	sur demande
Rockform 40° 0125	40°	0,06		auf Anfrage
Rockform 40° 0250	40°	0,07		on demand
Rockform 40° 0500	40°	0,08		
Rockform 60° 005	60°	0,05	Diaform CM1 court short / long Studer etc...	sur demande
Rockform 60° 0125	60°	0,06		auf Anfrage
Rockform 60° 0250	60°	0,07		on demand
Rockform 60° 0500	60°	0,08		

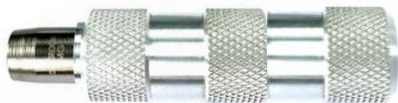


Handrock A

Dresseurs à main diamant multi grains

Hand diamond multi grit Dressers

Hand diamant Mehrkorn Abrichter



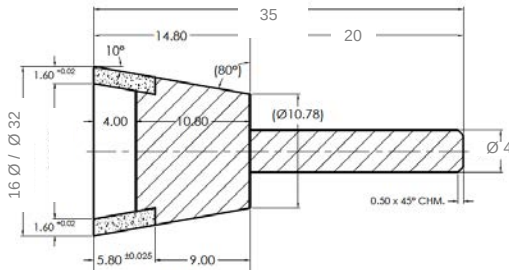
Ref.	d L	Diamant◆	Grains Grit Körnung ◆		
Handrock A	d = 3,4,5,6,,8 l1= 10	G	36-46	■	
		MG	46-60	■	
		M	60-100	■	
		F	120 - 320	■	
		FF	220 -500	■	

Handrock B



Ref.	L I X	Diamant◆	Grains Grit Körnung ◆		
Handrock B	L=35 l=15 X=10	G	36-46	■	
		MG	46-60	■	
		M	60-100	■	
		F	120 - 320	■	
		FF	220 -500	■	

Wheelrock



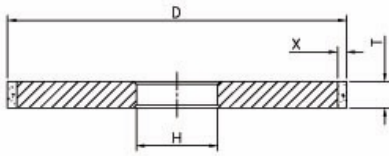
11V9



Ref.	Ø	Diamant ♦	Grains Grit Körnung ♦	
11V9 tige 4	Ø 16 / Ø 32	D427	36 - 80	
		D301	100 - 500	
		D126	600 - 10000	



Wheelrock



Form	$\varnothing = D$ H = 6	Diamant♦	Grains Grit Körnung ♦	
1A1	D=Ø 13 T=4	D427	36 - 80	
	D=Ø 20 T=8	D301	100 - 500	
		D126	600 - 1000	

Tasseaux

Ref.	D d L	
AR THO 2	D=Ø 10mm d6 L50mm	
AR THO 1	D=Ø 8mm d6 L50mm	
AR THO 3	D=Ø 6mm d6 L50mm	

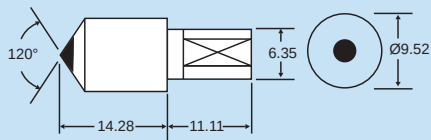
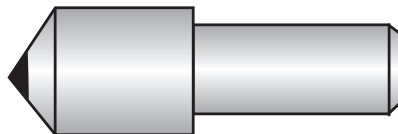


Durorock

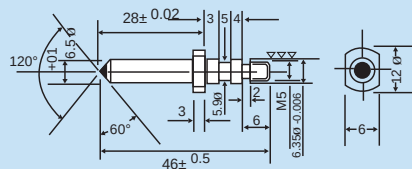
Pointe unique duromètre

Einzel Spitze durometer

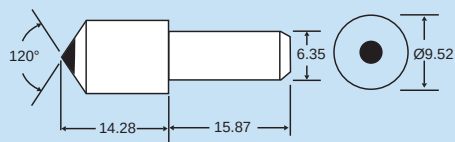
Single point for durometer



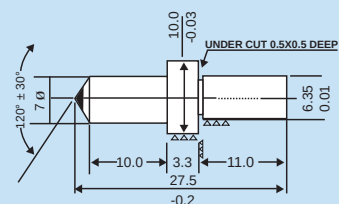
Rockwell



Reichert



Avery



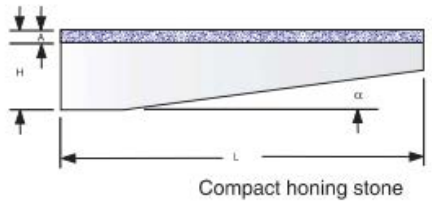
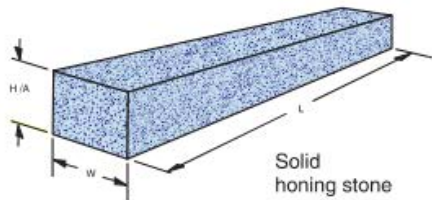
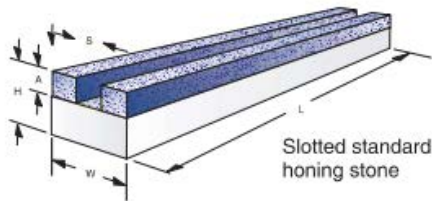
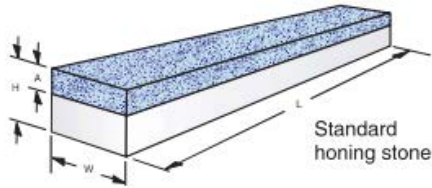
Rockwell

Clusterrock



SIZE	CT. WT.	DIMENSIONS
5/D	0.75	
7/D	1.05	
9/D	1.00	
12/D	1.00	

Stonerock



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Für andere Abmessungen, verlangen Sie eine Offerte.

Other sizes, ask us for an offer.



Meules Galvaniques

POUR LES EXIGENCES LES PLUS ÉLEVÉES

Outils diamantés et CBN de haute qualité, que ce soit pour une nouvelle production ou un recouvrement. Ces outils sont indispensables à la fabrication de pièces complexes et précises en matériaux durs et abrasifs

FÜR HÖCHSTE ANFORDERUNGEN

Wir fertigen für Sie galvanische Diamant- und CBN-Werkzeuge in konstant hoher Qualität, ob komplette Neufertigungen oder Wiederbeschichtungen. Unsere Werkzeuge sind für die Fertigung komplexer, präziser Werkstücke aus harten und abrasiven Materialien unverzichtbar



OUTILS DESSAGE

Meules de formes (procédés de meulage rond et plat, meulage de production) Rouleaux profilés (meulage de profilés, traitement de vannes) Outils de dressage spéciaux (procédés de meulage et de rodage, usinage de bague à roulement à billes) Rouleaux de dressage



ABRICHTWERKZEUGE

Formrollen (Rund- und Flachsleifprozesse, Produktionsschleifen) Profilrollen (Profilschleifen, Ventilbearbeitung) Spezialabrichtwerkzeuge (Schleif- und Honprozesse, Bearbeitung von Kugellagerring) Abrichtrollen



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Nous Représentons / Wir Verteten / we represent

**Konventionelle Schleifwerkzeuge
von KREBS & RIEDEL**

Vielfalt in Perfektion.



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EDITION 2020

DIAMANT & CBN



Documentation complète
Vollständige Dokumentation
Full documentation



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